



Soot Reduction Mechanisms Using Post-Injections under Varying EGR Conditions

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Outline

- **Introduction / Soot formation / characterization**
- **Influences of post injection on in-cylinder soot evolution**
- **Test Facility**
- **Experimental results on constant volume chamber**
 - 2D results using Post injection
- **Conclusions**

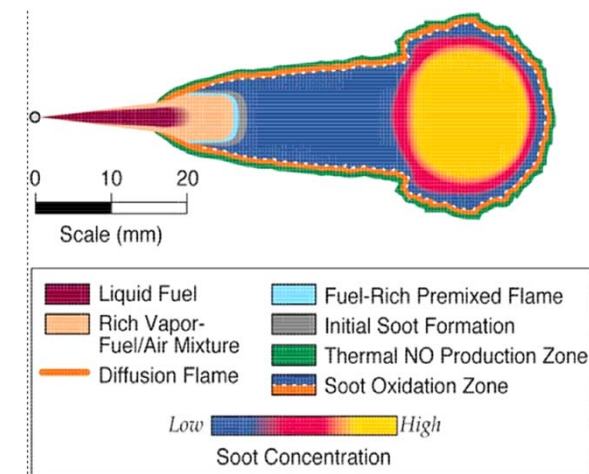
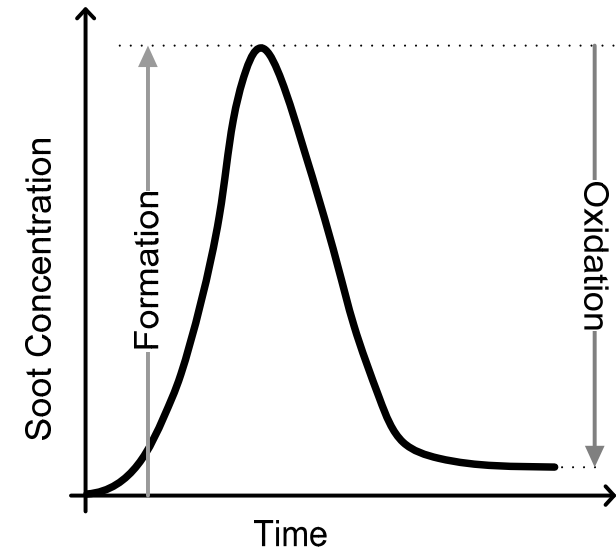
Soot Formation in Diesel Engines

■ Soot is the result of:

- Formation
 - *Fuel pyrolysis*
 - *Formation and growth of PAHs*
 - *Particle inception (nucleation)*
 - *Surface growth*
 - *Particle coagulation and agglomeration*
- Oxidation
 - *Occurs concurrent to formation*
 - *Requires sufficiently high temperature and oxidant concentrations (O_2 , O , OH , ...)*

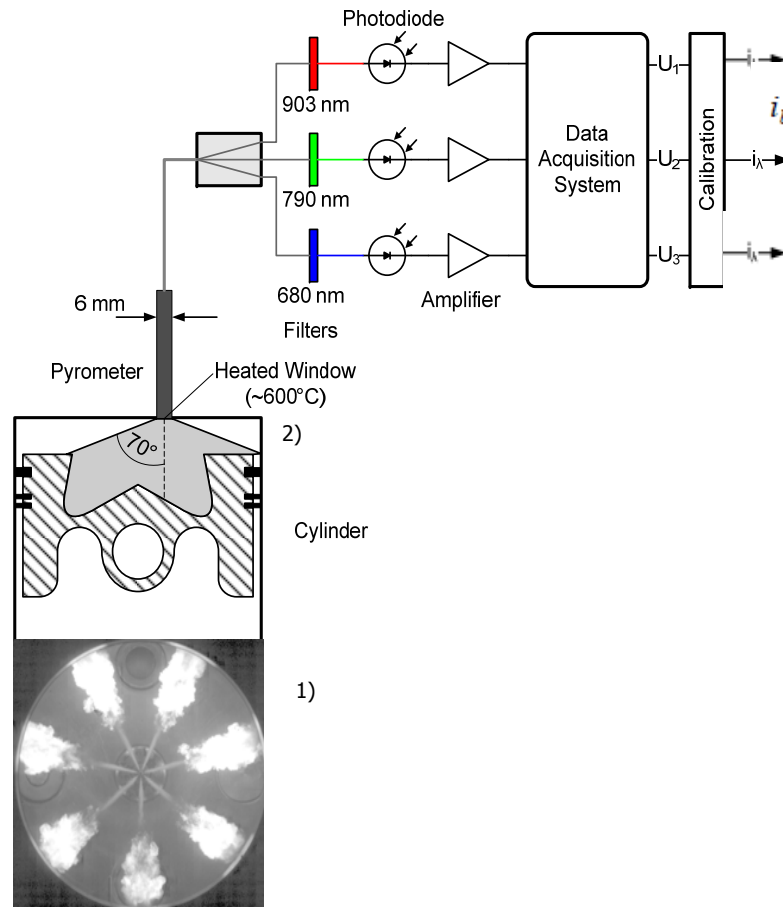
■ Heterogeneous environment of diesel combustion

- ➔ Formation and oxidation vary over space as they are dependent on local O_2 concentration and temperature



J. Dec. SAE 970873, 1997

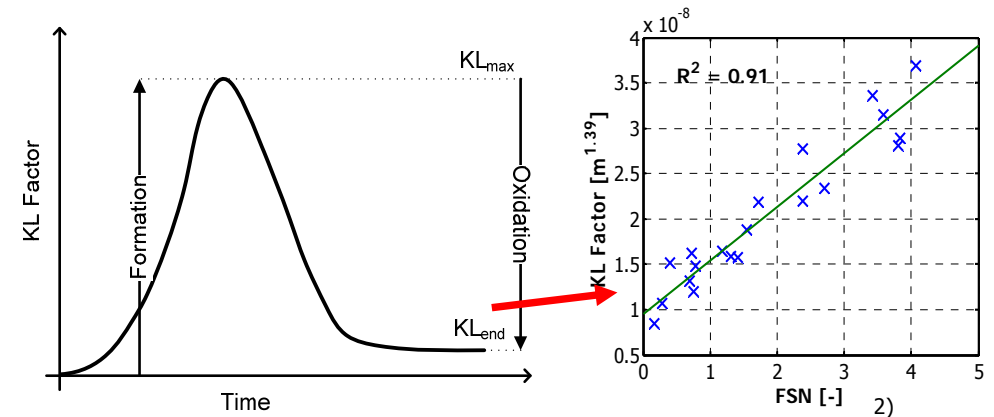
Multi-Colour-Pyrometry



$$i_{b,\lambda}(T) = \frac{2C_1}{\lambda^5} \left(e^{\left(\frac{C_2}{\lambda T} \right)} - 1 \right)^{-1}$$

$$T_{BB,1} \left[1 - \left(\frac{\frac{C_2}{\lambda_1 T_{Soot}}}{e^{\frac{C_2}{\lambda_1 T_{Soot}}} - 1} \right) \right]^{\lambda_1^\alpha} = \left[1 - \left(\frac{\frac{C_2}{\lambda_2 T_{Soot}}}{e^{\frac{C_2}{\lambda_2 T_{Soot}}} - 1} \right) \right]^{\lambda_2^\alpha}$$

$$kL = -\lambda^\alpha \ln \left[1 - \left(\frac{\frac{C_2}{\lambda T_{Soot}}}{e^{\frac{C_2}{\lambda T_{Soot}}} - 1} \right) \right]$$



1) Schneider 2003, 2) Kirchen 2008

Soot Evolutions under varying Conditions in Diesel Engines

4 engine operating points with different EGR, swirl rate and **constant fuel mass**

- Basis: $\lambda = 1.4$, 28 % EGR

- Lowered EGR: $\lambda = 1.5$, 25 % EGR

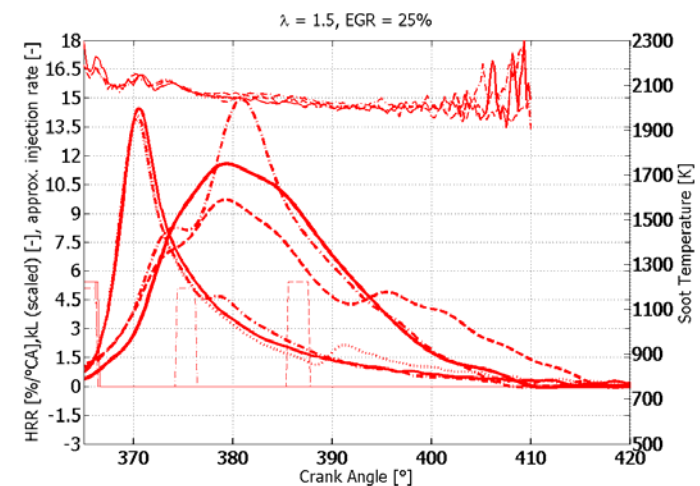
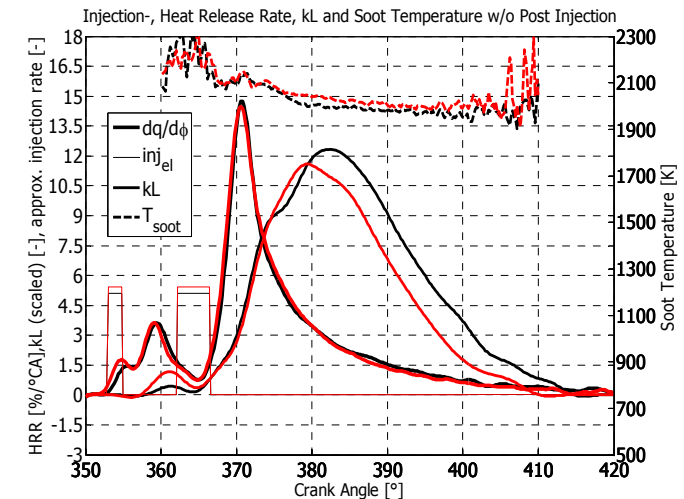
- 2 Additional Operating conditions (not shown)

- Minor influence on heat release rate

- Post injections at 1 and 2.5 ms after end of main injection, 10% of main injection fuel mass

- Visible improvement of soot oxidation depending on soot evolution progress (interaction of the soot clouds assumed)

- Soot temperature changes are negligible



Influence of Post-Injections on Exhaust Soot

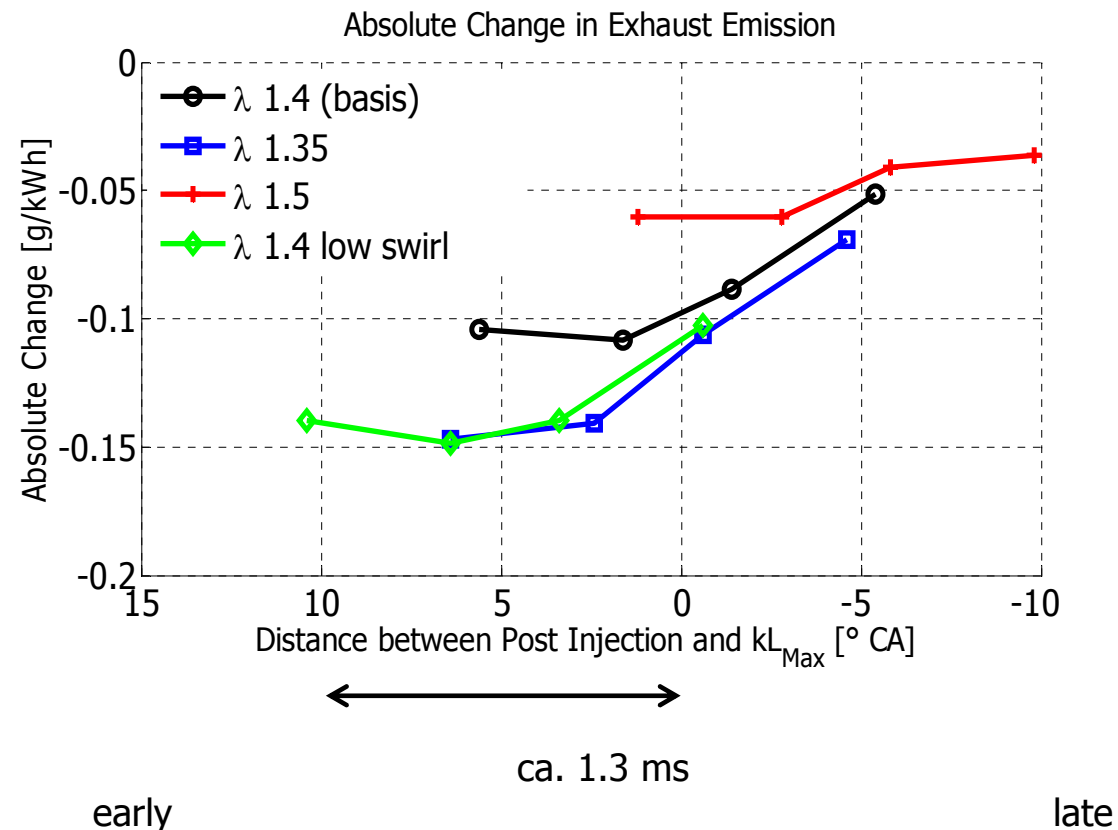
Effect on exhaust emissions depending on dwell between POI-timing and kL_{\max} :

-Potential of soot reduction decreases soon as the POI occurs after the soot peak

-Goal:

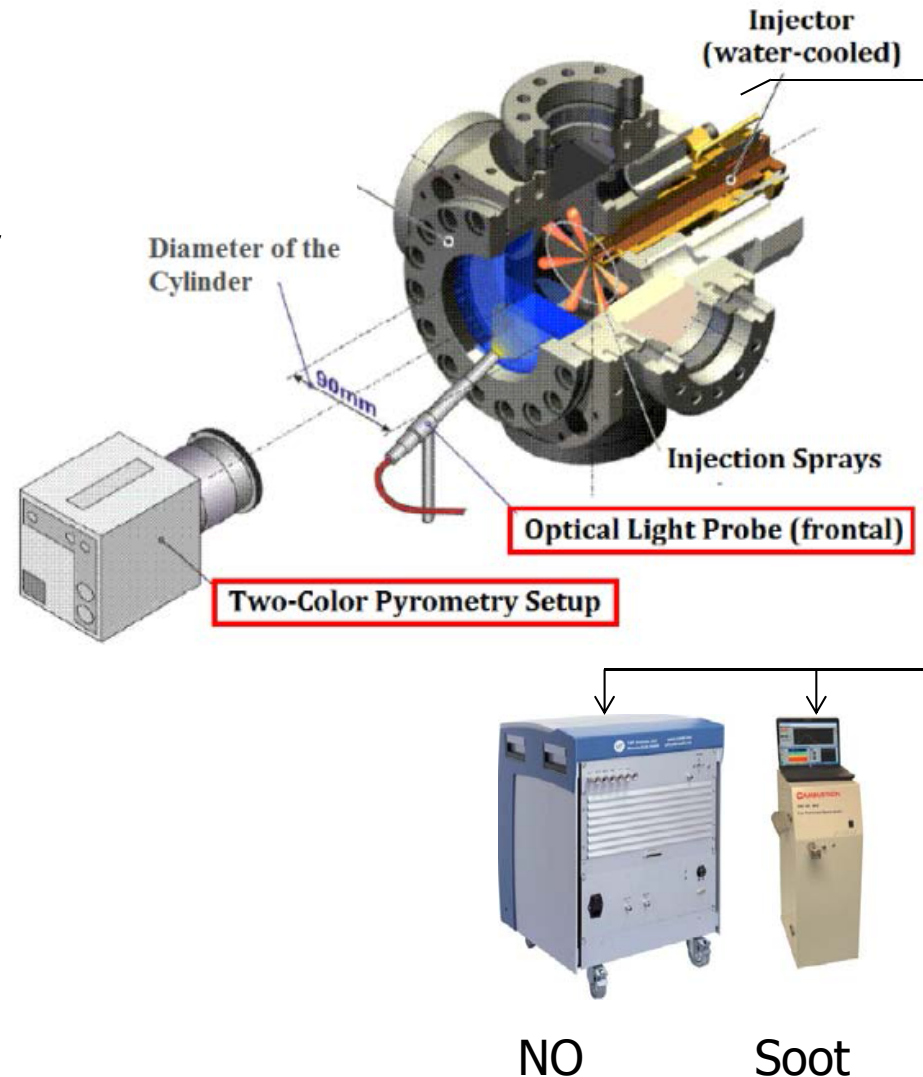
-Confirmation that interaction of soot clouds is required

-Confirmation of negligible temperature effect



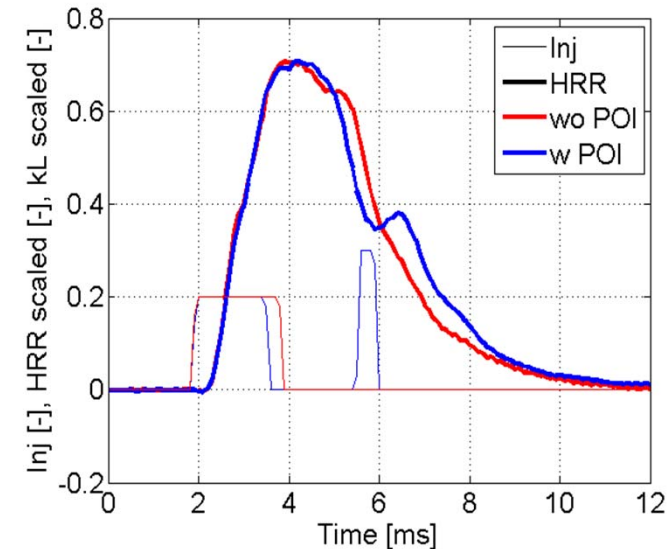
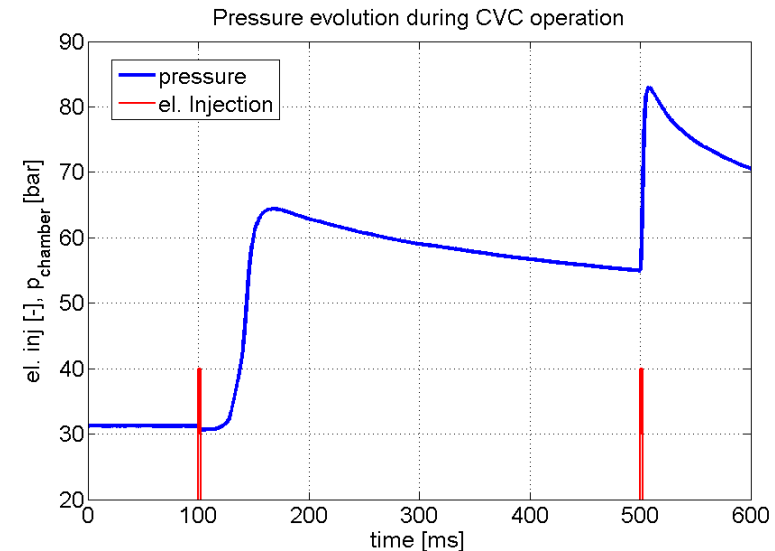
Measurement Setup

- Cylindrical Constant Volume Chamber
- 90 mm diameter (=Bore of passenger car diesel engine, = dia. of front window)
- No volume outside the visible range
- 8-hole Piezo-injector
- Exhaust gas analysers
 - Airtsense (NO)
 - Cambusiton DMS 500 (Particle number & size distribution)



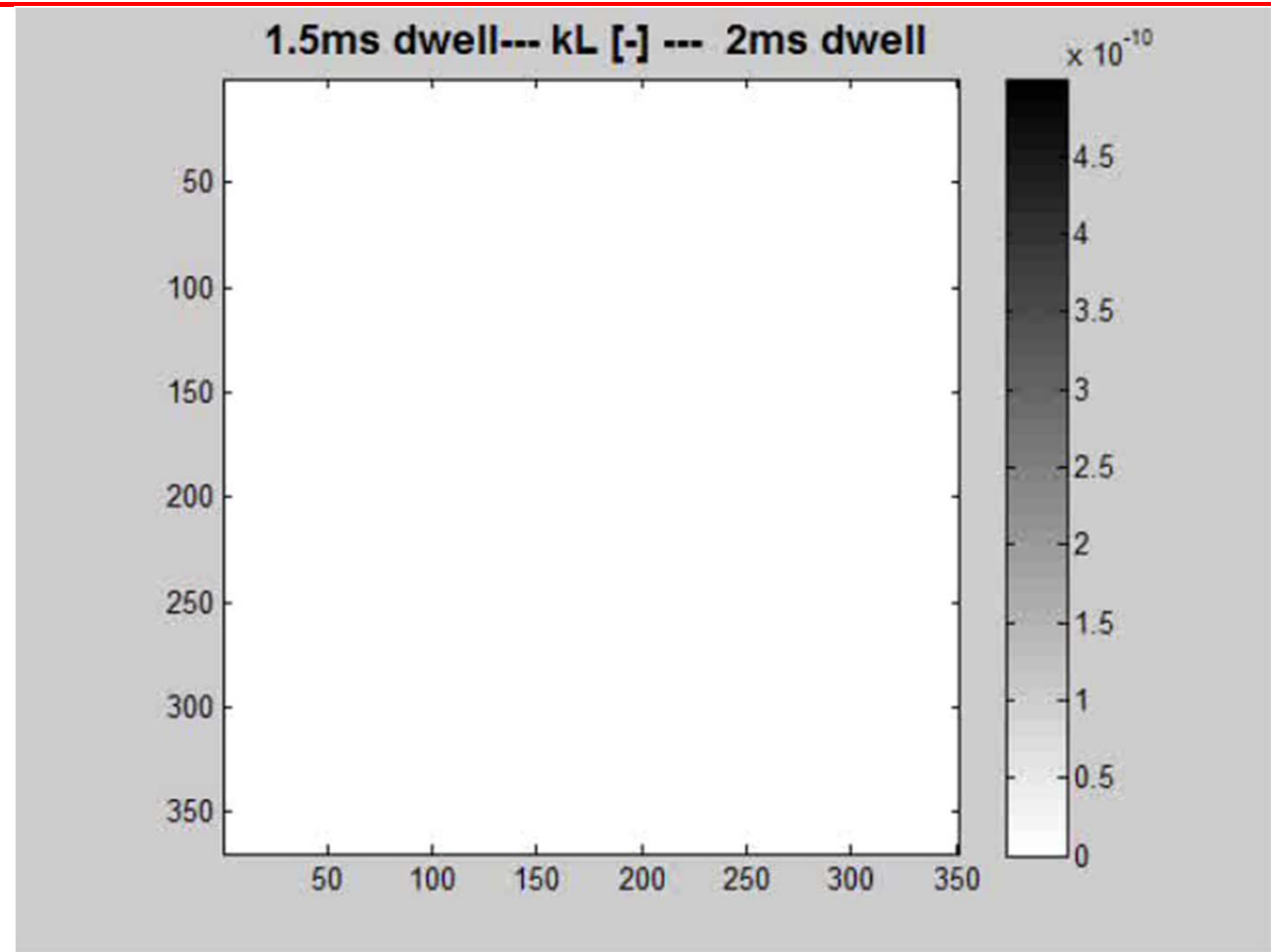
Operating Conditions

- **Fuels:**
 - Diesel, n-Heptane, n-Heptane with 30% Toluene
- **Charge**
 - Air and air + CO₂ (O₂ reduced to 17.8%)
- **Initial conditions**
 - 1250°K, 55 bar and 1000 bar fuel pressure (after pilot injection)
 - 106.8 mg of fuel in total (main + post)
- **Post-injections**
 - 1.5, 1.8, 2, 2.2, 2.5 and 3 ms
 - 15.5 mg of fuel.



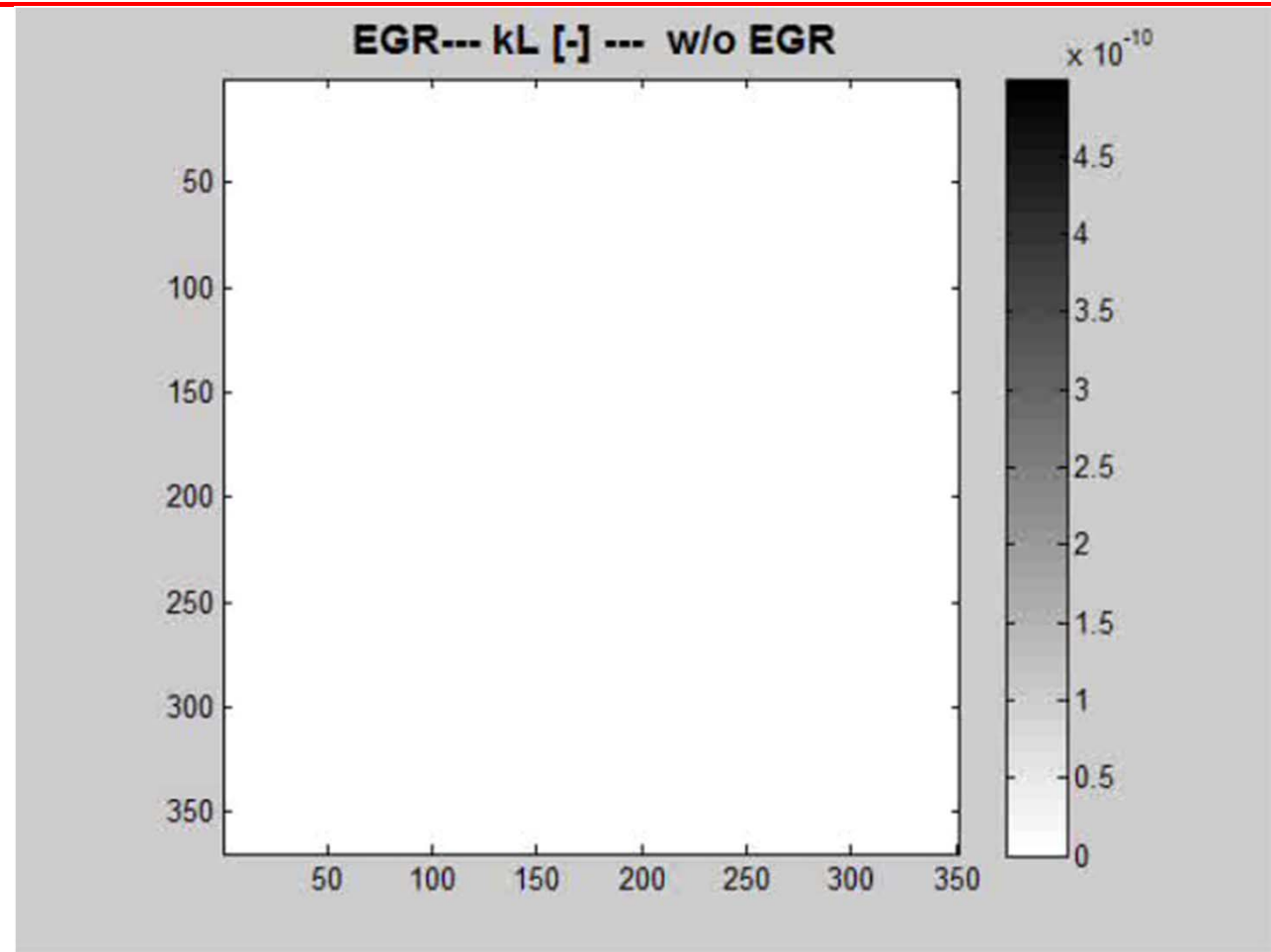
Results: Post-Injections 2D-kL and Temp.

- Post injection with 1.5 ms (left) and 2 ms dwell (right)
- Interaction between the two soot clouds for the early case
- No relevant change of temperature in case of interaction



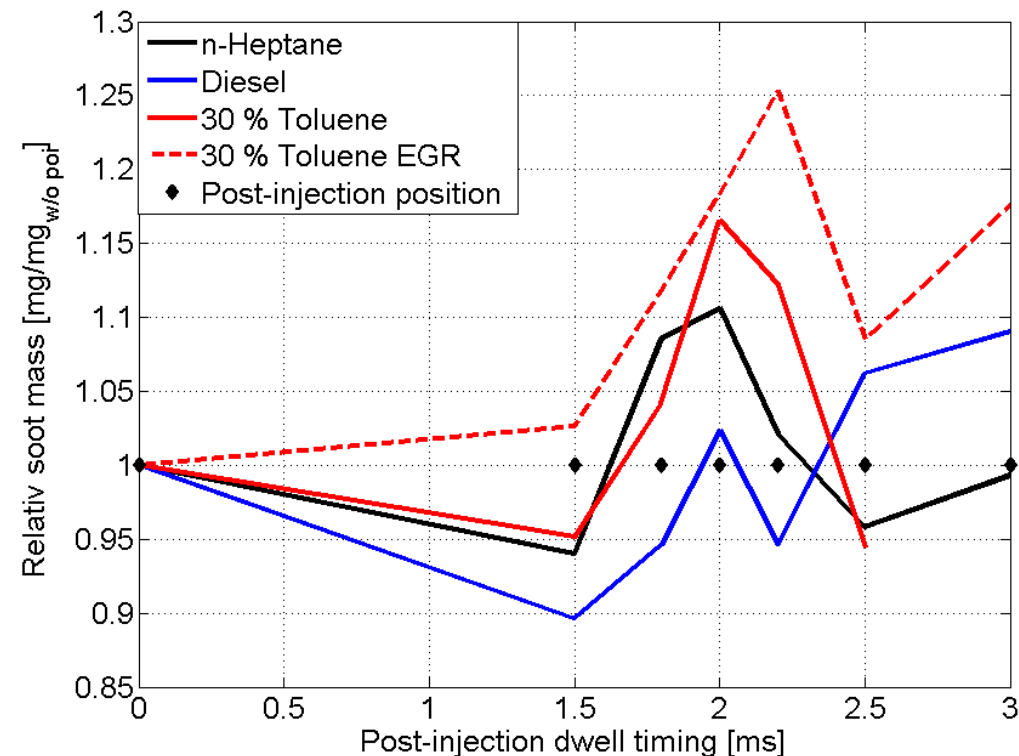
Results: Post-Injections 2D-kL and Temp.

- Post injection with 2 ms dwell and EGR (left), w/o EGR (right)
- Higher potential of interaction under presence of EGR
- No relevant change of temperature in case of interaction



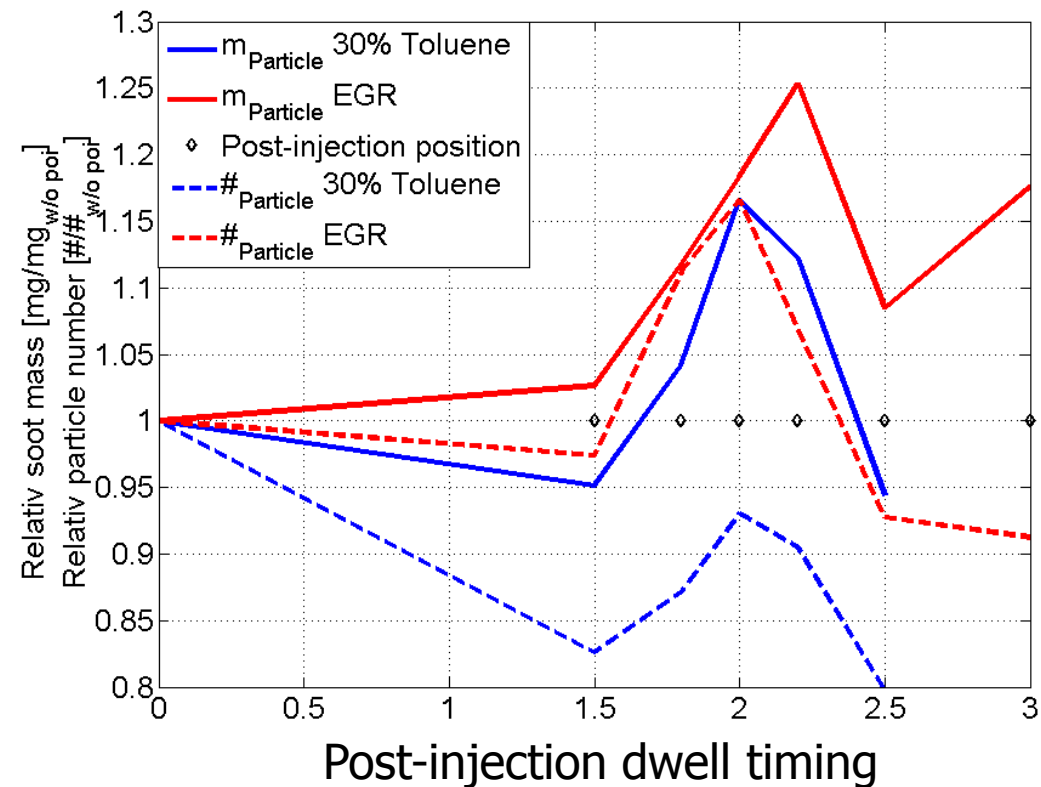
Results: Post-Injections, Exhaust Emissions

- **Reduction potential for all fuels**
 - high potential for short dwell timings
 - potential decrease rapidly
- **No decrease of exhaust soot mass using EGR**
 - prob. due to too low local oxygen availability without background turbulence



Results: Post-Injections, Exhaust Emissions

- Reduction potential due to lower particle number
- Even w/o reduction of soot mass, reduced PN also in the EGR-case



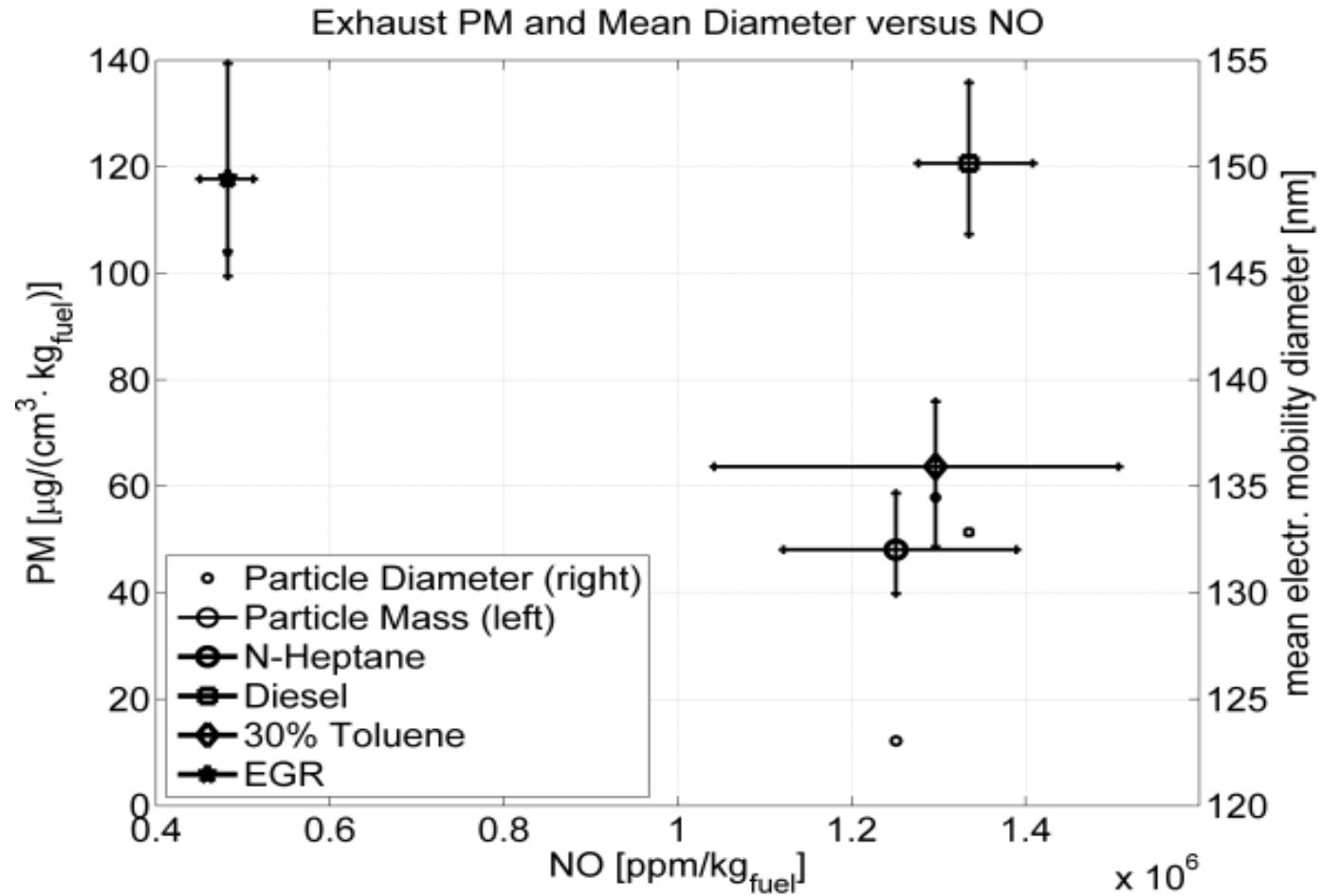
Summary and Conclusions

- The diesel engine combustion process has been reproduced using a cylindrical constant volume chamber with high optical access.
- The soot oxidation and formation process has been visualized using 2D-2-colour-pyrometry.
- The exhaust emission have been measured.
- The measurements showed high potential for exhaust soot reduction if interaction between the soot clouds occur.
- The temperature of the merged soot clouds remains constant.
- Even with higher potential of interaction, the EGR-case does not show exhaust soot reduction. The reason might be too low local oxygen availability caused by the lack of background turbulence.
- PM reduction due to PN reduction

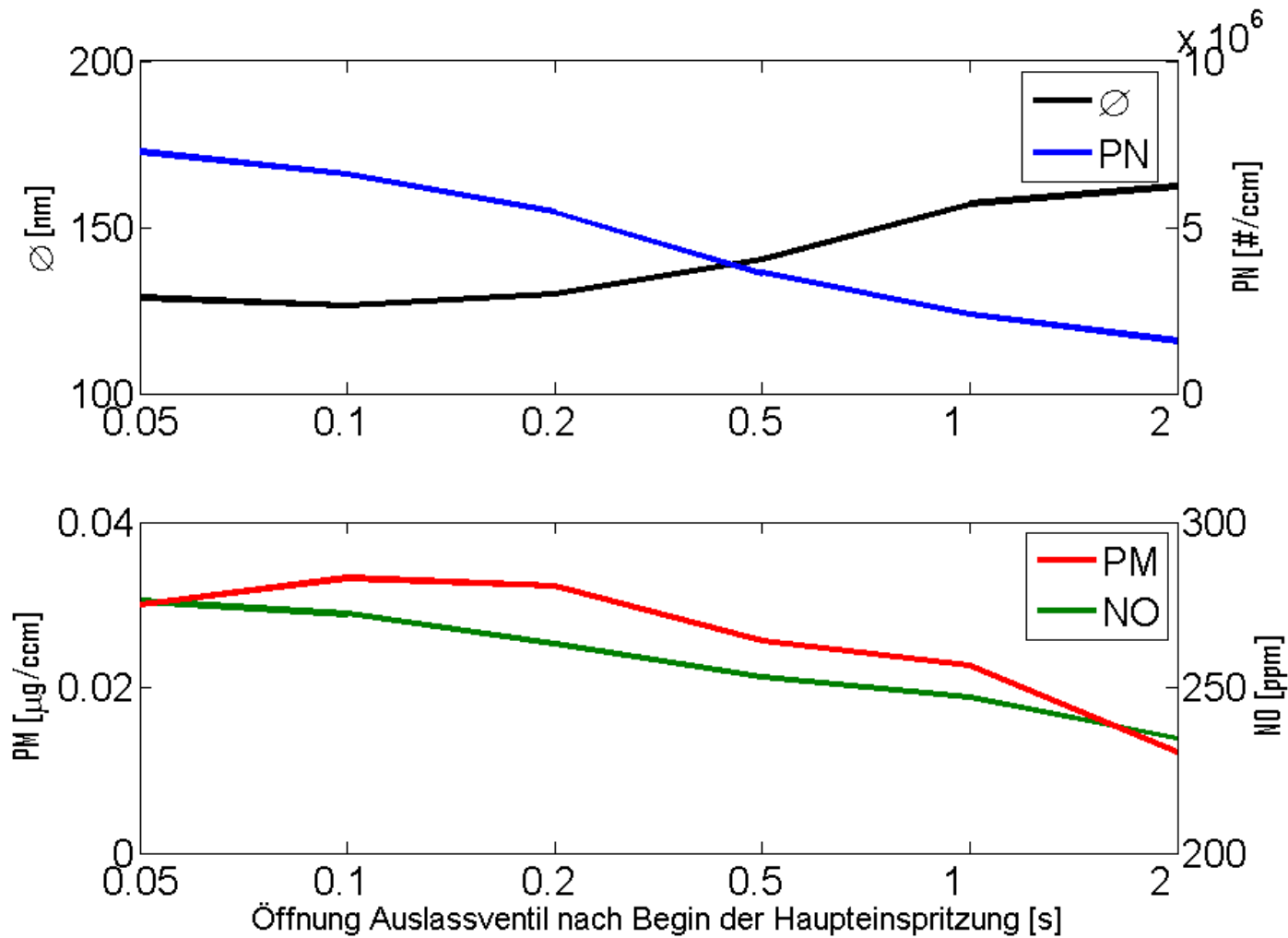
Thank you for your attention

AV

Exhaust Emissions



Exhaust Emission



Reserve 1

