

# Brake Wear Particles Emissions using a Dynamometer System under Driving Cycles

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## 1. Introduction

The relative contribution of non-exhaust sources will become increasingly more important for total traffic related PM emissions, as the relative contribution of brake wear particles emission to total traffic-related PM is expected to rise with time. Current brake wear particles emissions do not be assessed under transient driving cycles according to the tailpipe emission test method.

To determine emission factors for brake wear, this study developed a brake wear dynamometer with a constant-volume sampling system to measure the emissions of airborne brake wear particles under transient driving cycles in conformity with the tailpipe emission test method.

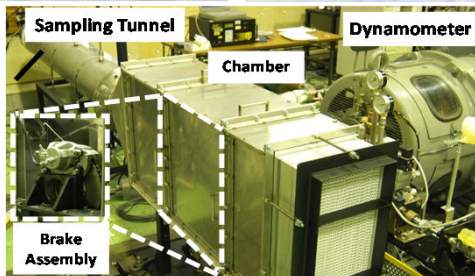
## 2. Brake Dynamometer Test

Vehicle I (Disc)      Vehicle II (Disc)      Vehicle III (Drum)



### Driving Cycles

Passenger Car (Disc)  
**JC08 mode**  
 (10 times x 5 days)  
 Truck (Drum)  
**JE05 mode**  
 (10 times x 5 days)



### Emission Factor (EF) per Wheel

$$EF_{wheel} = PM_{tunnel} \times \text{Flow Rate}_{tunnel} \times \text{Time}_{test} / \text{Distance}_{JC08 \text{ or } JE05}$$

### EF per Vehicle (mg/km/vehicle)

$$EF_{vehicle} = EF_{wheel} \times \text{Number}_{front} + EF_{wheel} \times \text{Force Distribution} \times \text{Number}_{rear}$$

## 3. Decision of Braking Pattern & Temperatures

Oval Track Test      Cockpit in the Car      Brake & Thermocouple



Vehicle I (Disc)      Vehicle II (Disc)      Vehicle III (Drum)

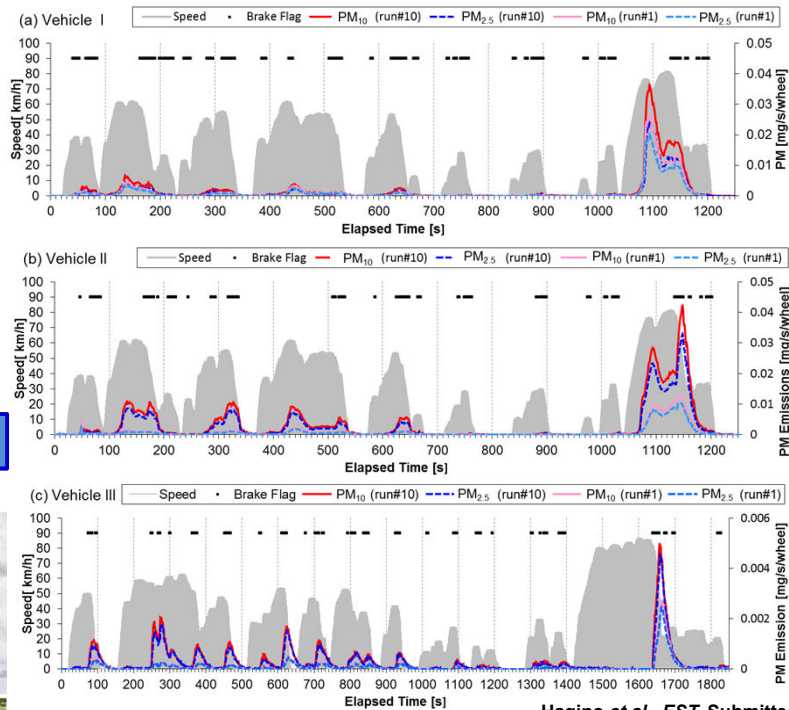


The braking patterns and brake temperatures recorded.

Max Temp. during driving cycles  
**Vehicle I 102~113°C, Vehicle II 72~74°C, Vehicle III 97~133°C**

Consequently, the behavior of the actual vehicle was enabled corresponding to the driving operation performed by dynamometer test.

## 4. Time Series Mass Emissions



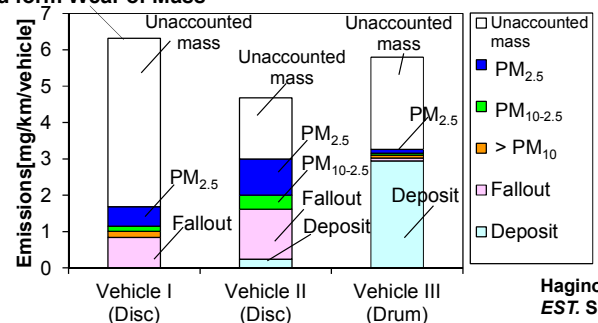
Hagino et al., EST. Submitted.

The brake wear particles can be released by brake abrasion and the swirling airflow resulting from the rotor or drum after prior braking events.

**Emission Level: 0.04~1.21 mg/km/vehicles@PM<sub>2.5</sub>**

## 5. Wear vs. Emissions

### Estimated form Wear of Mass



Hagino et al., EST. Submitted.

Not all brake wear particles are emitted as airborne particles.

**airborne PM<sub>2.5</sub> : 8% (vehicle I), 21% (vehicle II), 2% (vehicle III)**

## 6. Conclusion

To measure driving-distance-based mass emission factors of airborne brake wear particulate matter (PM), a brake wear dynamometer with a constant-volume sampling system was developed.

The brake wear particles can be released by brake abrasion and the swirling airflow, and the emission level was 0.04~1.21 mg/km/vehicles for PM<sub>2.5</sub>.

Not all brake wear particles are emitted as airborne particles.

## Detailed Information

Hagino et al., Airborne brake wear particle emission due to braking and accelerating, *Wear*, 334-335, 44-48.

Hagino et al., Evaluation of Airborne Brake Dust Emissions using a Dynamometer System under Transient Driving Cycles, *Environ. Sci. Technol.*, Submitted.