

Selected Problems of the Measurements of Particulate Matter from Vehicles Performed under Actual Operating Conditions

Jerzy MERKISZ
Jacek PIELECHA
Paweł FUĆ

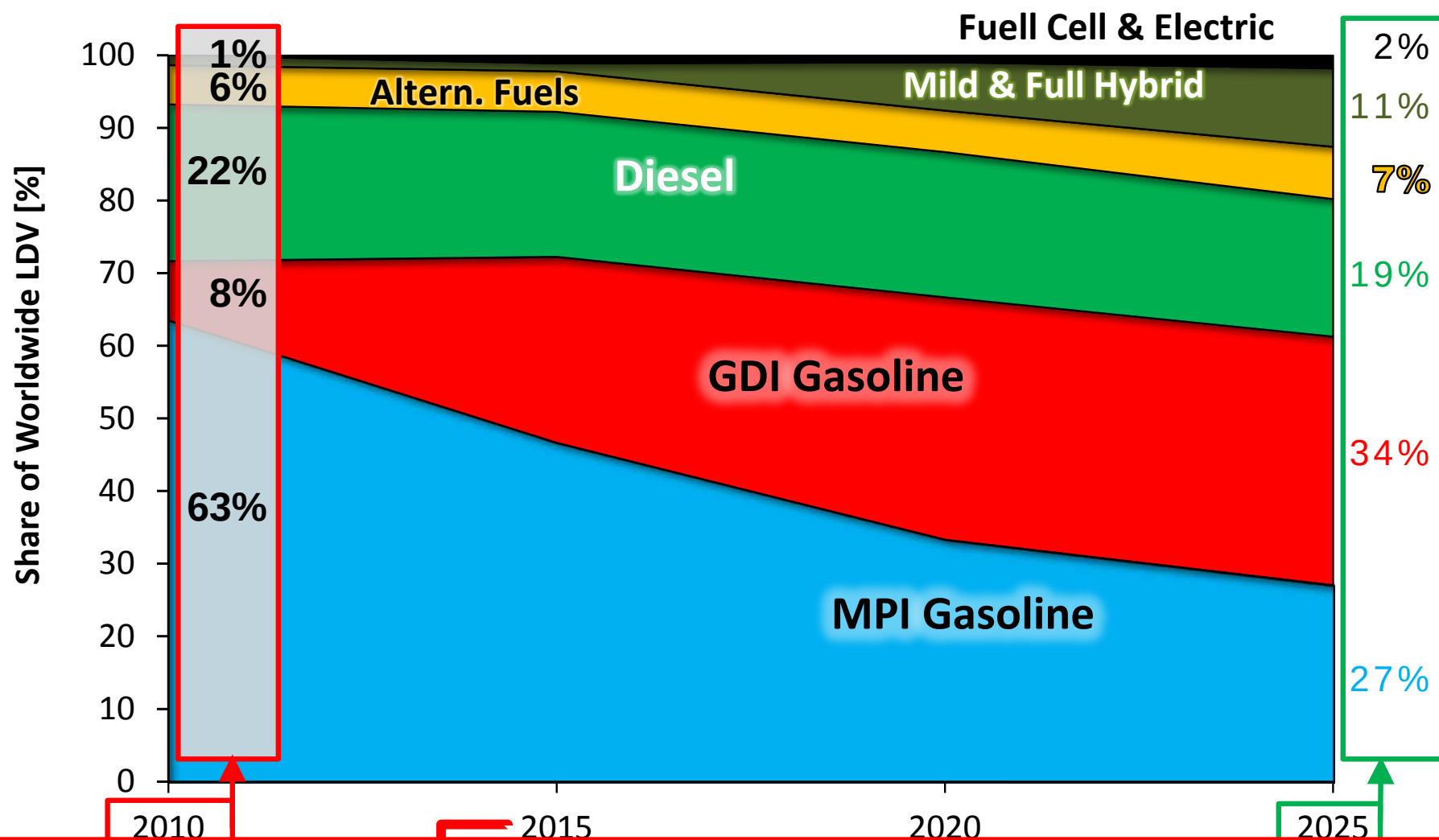
**Institute of Combustion Engines and Transport
Poznan University of Technology, Poland**



Outline of the presentation

- 1. Introduction**
- 2. Specificity of Polish vehicle fleet vs. EU**
- 3. Reasons for our investigations**
- 4. Selected measurements of LDV**
- 5. Selected measurements of city buses**
- 6. Conclusions**

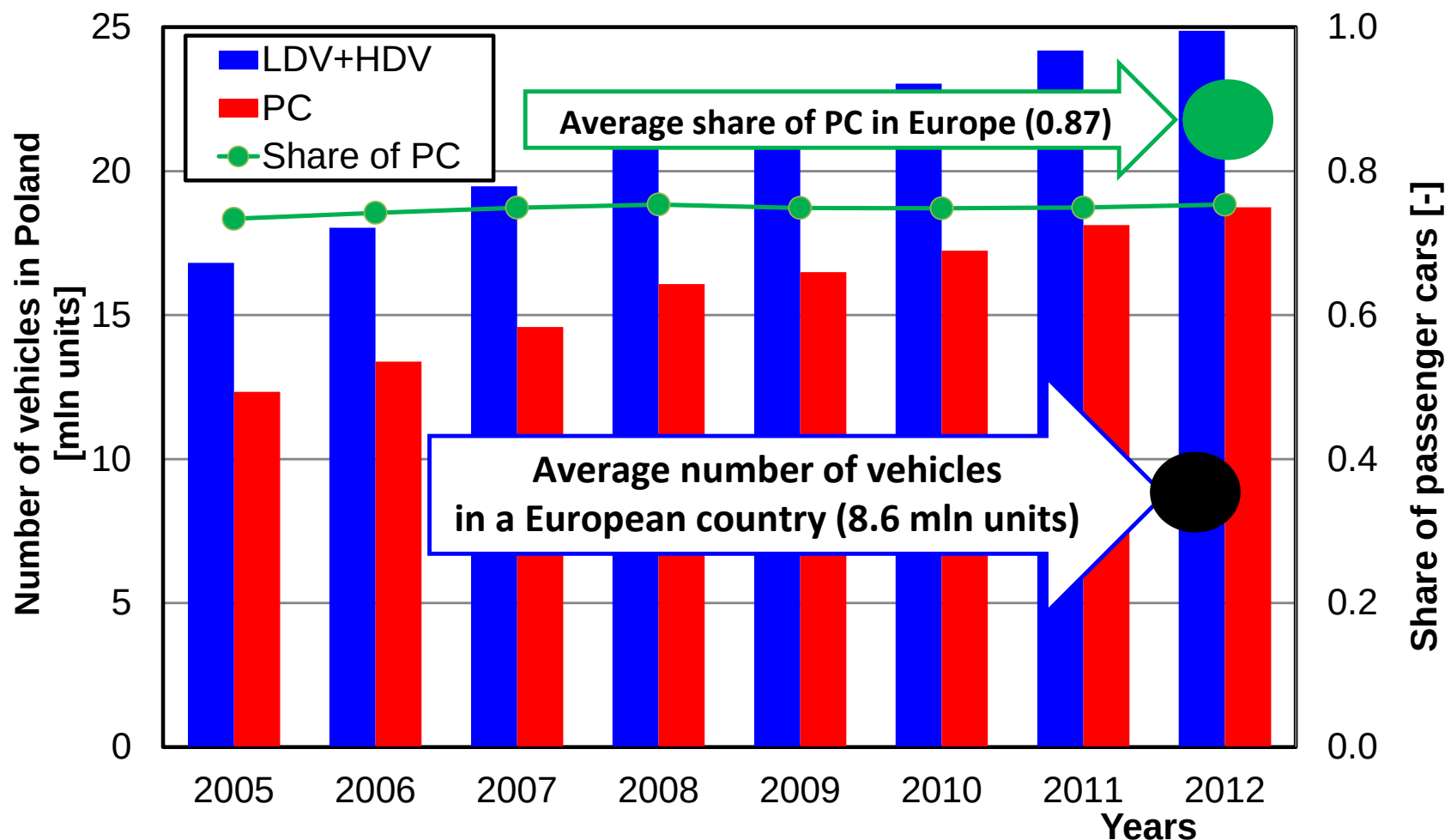
The internal combustion engine will remain dominant



Combustion Engines in Powertrains:

2025 → 98%, 'pure' IC – 80%; 2040 → 95%

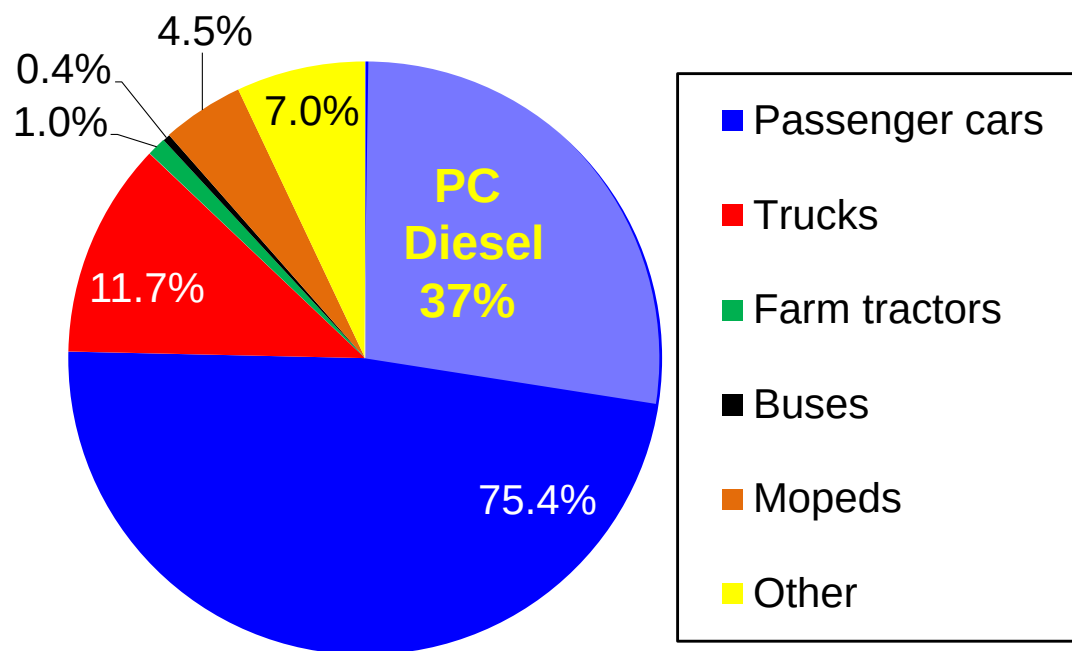
Polish vs. European automotive market analysis



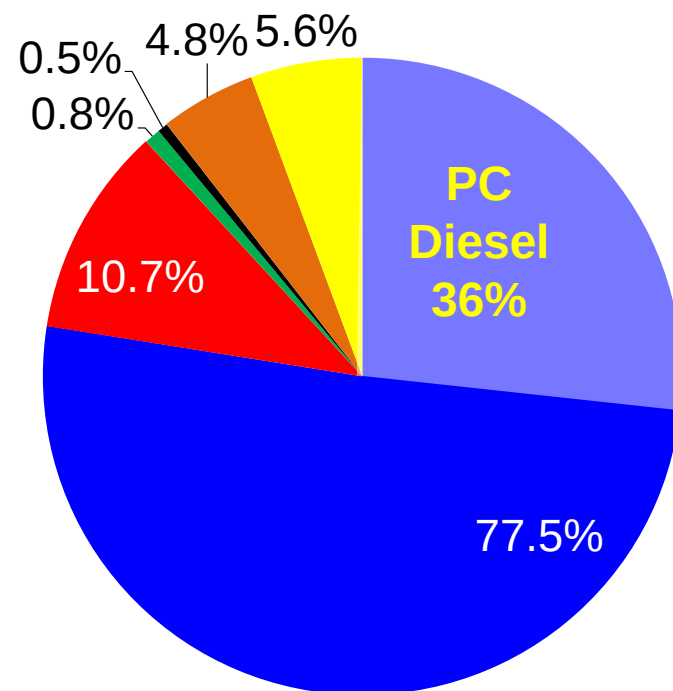
Number of vehicles: Poland – 18 mln; average EU – 8.6 mln

Average share of PC: Poland – 0.75; EU – 0.87

Vehicle categories in Poland and Europe



Poland



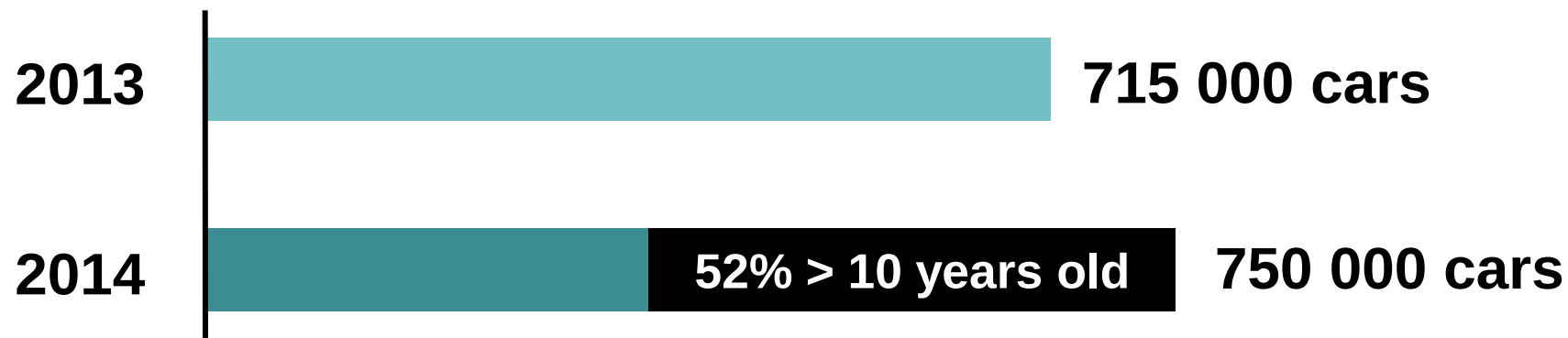
European Union

Poland and UE: ~ 500 passenger vehicles per 1000 citizens

Poland: Diesel vs. Gasoline 3 : 5 (Diesel share 37%)

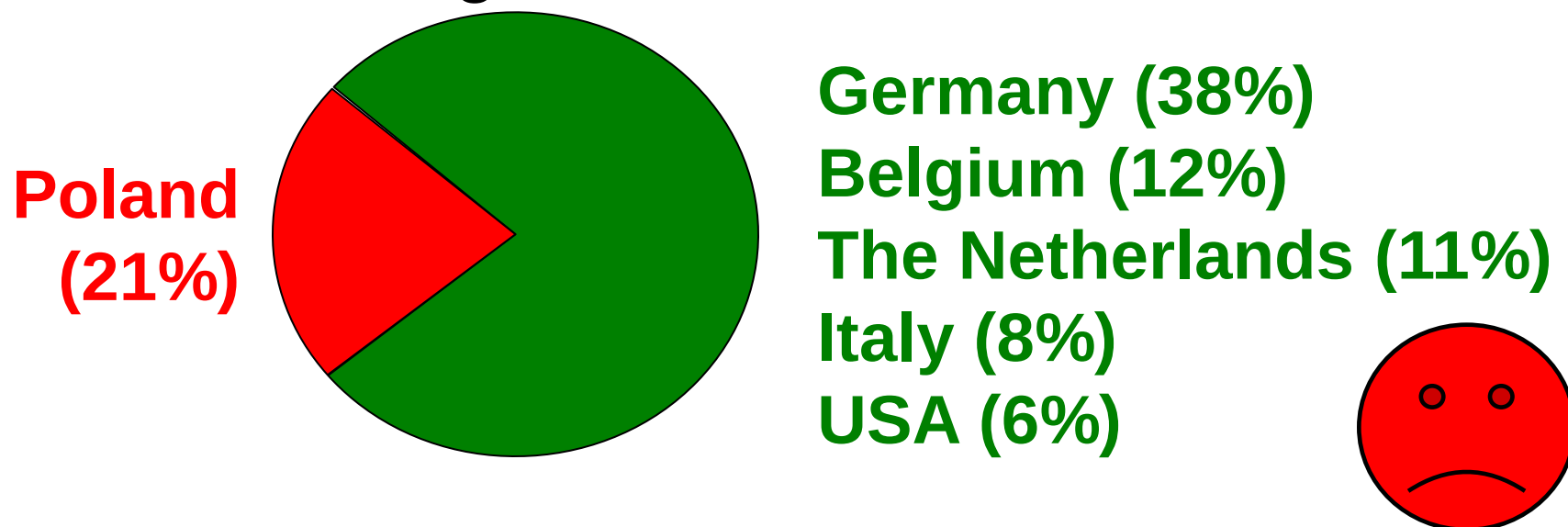
Europe: Diesel vs. Gasoline 5 : 14 (Diesel share 36%)

Import of used vehicles to Poland

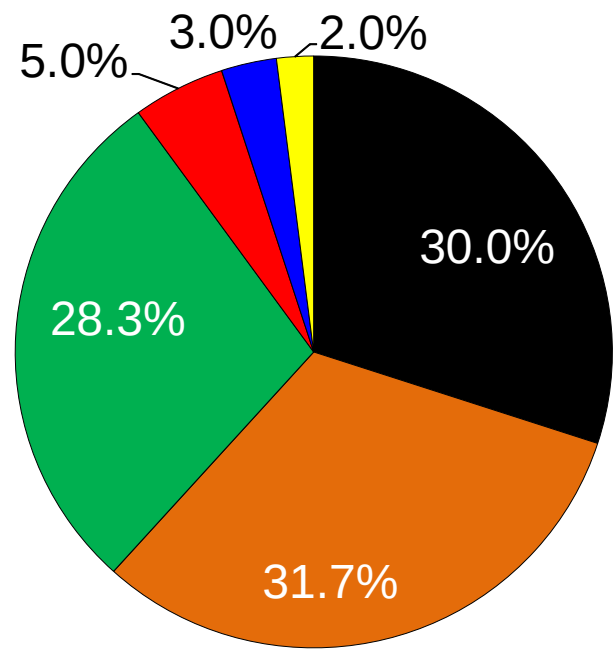
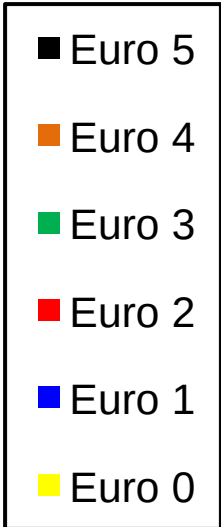
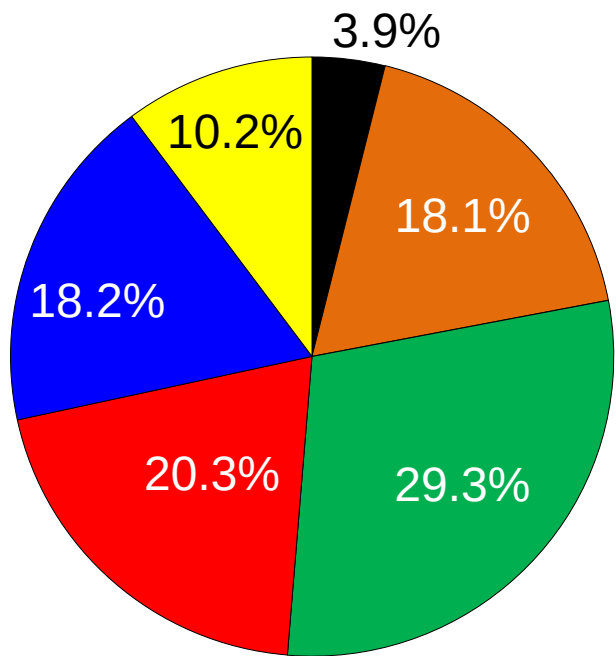


The average value of these used vehicle = € 4 000

Origin of used vehicles:



Vehicle emission technology (Poland vs. Europe)



Poland (average vehicle age 14.7)

Europe (average vehicle age 8.6)

4%	vehicles up to 5 years old (E5)	30%
18%	from 6 to 10 years old (E4)	32%
29%	from 10 to 15 years old (E3)	28%
49%	from 16 to 30 years old (E0-2)	10%

Emission tests according to standards vs. RDE

Applications

RDE
PEMS

Type of testing

No possibility
of testing past
certain mileage

LDV
GVW < 3.5 tons

Limits

Passenger cars
LDV



Chassis-dyno



mass / distance
[g/km]

Trucks, busses (HDV)
Non-road applications

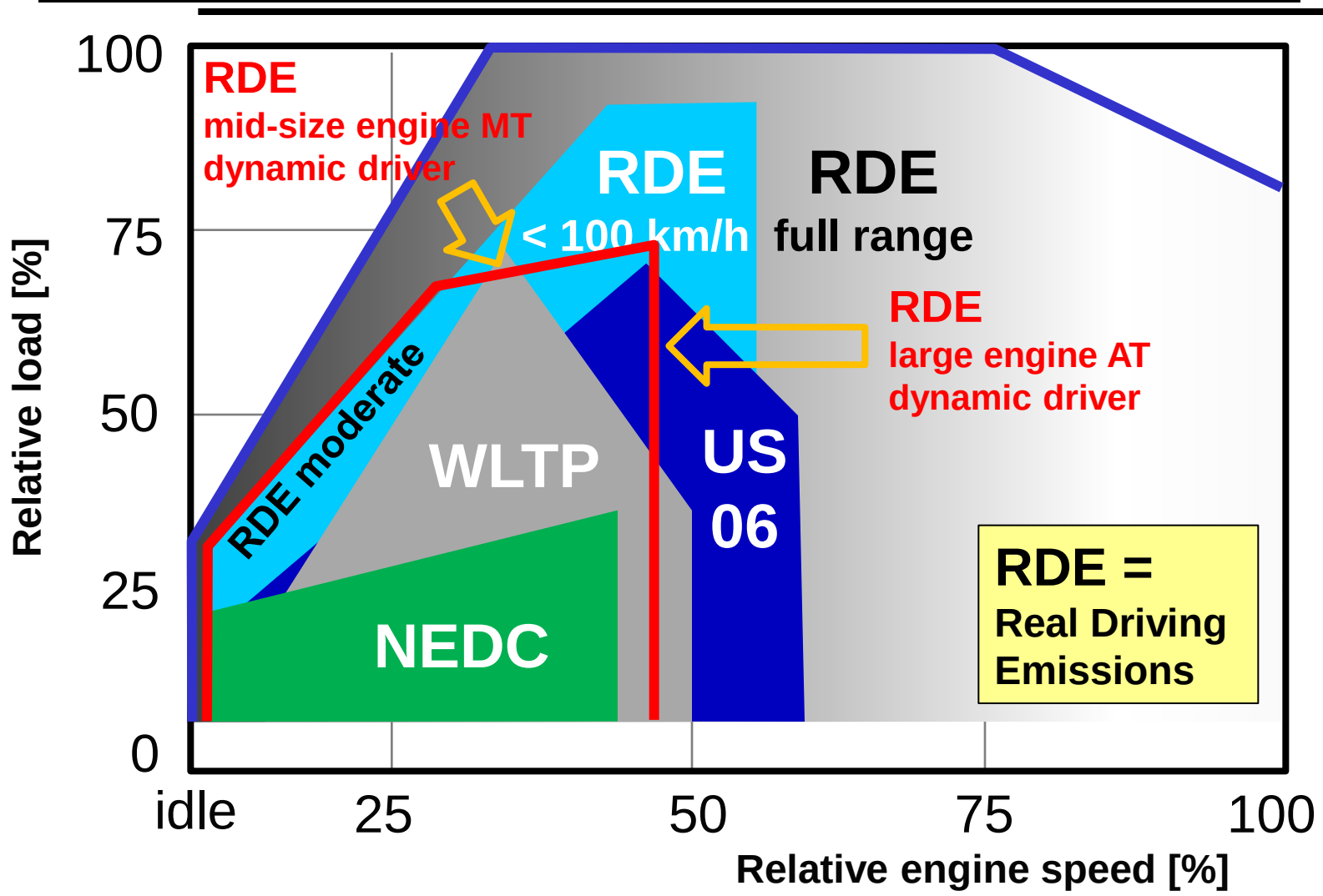


Engine-dyno



mass / work
[g/kWh]

Engine parameters in various emission tests



Based on:
M.O.V.E. (AVL)

Stress on RDE! (PEMS)

$FC_{real} > FC_{stand}$

Test potential under real operating conditions



Modeling of transport environmental performance

Exhaust emissions modeling

CORINAIR
PART 5
MOBILE 6
RAINS

Simulation software

ERMES
COPERT 4
VISIM
VISUM

$$m \text{ [g]} = E_{\text{stand}} \text{ [g/km]} \times N \text{ [-]} \times S \text{ [km]}$$

m – emission mass [g]

E_{stand} – according emission standard [g/km]

All emission models have been calculated based on emission standards from Euro 1/I to Euro 6/VI

Definition of exhaust emission indexes

Emission obtained in the test – E_{stand}



Emission obtained in real conditions – E_{real} (PEMS)



$$E_{\text{real}} = k \times E_{\text{stand}}$$

k – exhaust emission indexes

Exhaust emission indexes k – LDV

$$\text{Emission indexes } k = \frac{E_{\text{real}}}{E_{\text{stand}}}$$

$$\text{Real emission [g/km]} = \frac{\text{Mass pollution (PEMS)}}{\text{Distance (OBD, GPS)}}$$

$$k [-] = \frac{m_{\text{real}} [\text{g}] / S [\text{km}]}{E_{\text{stand LDV}} [\text{g/km}]}$$

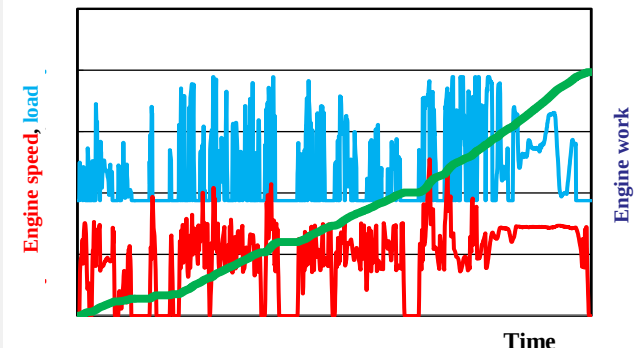
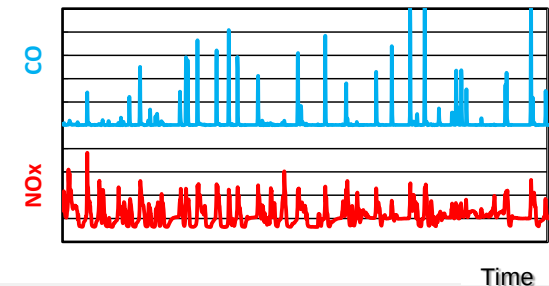
$$k < 1$$


$$k = 1$$


$$k > 1$$

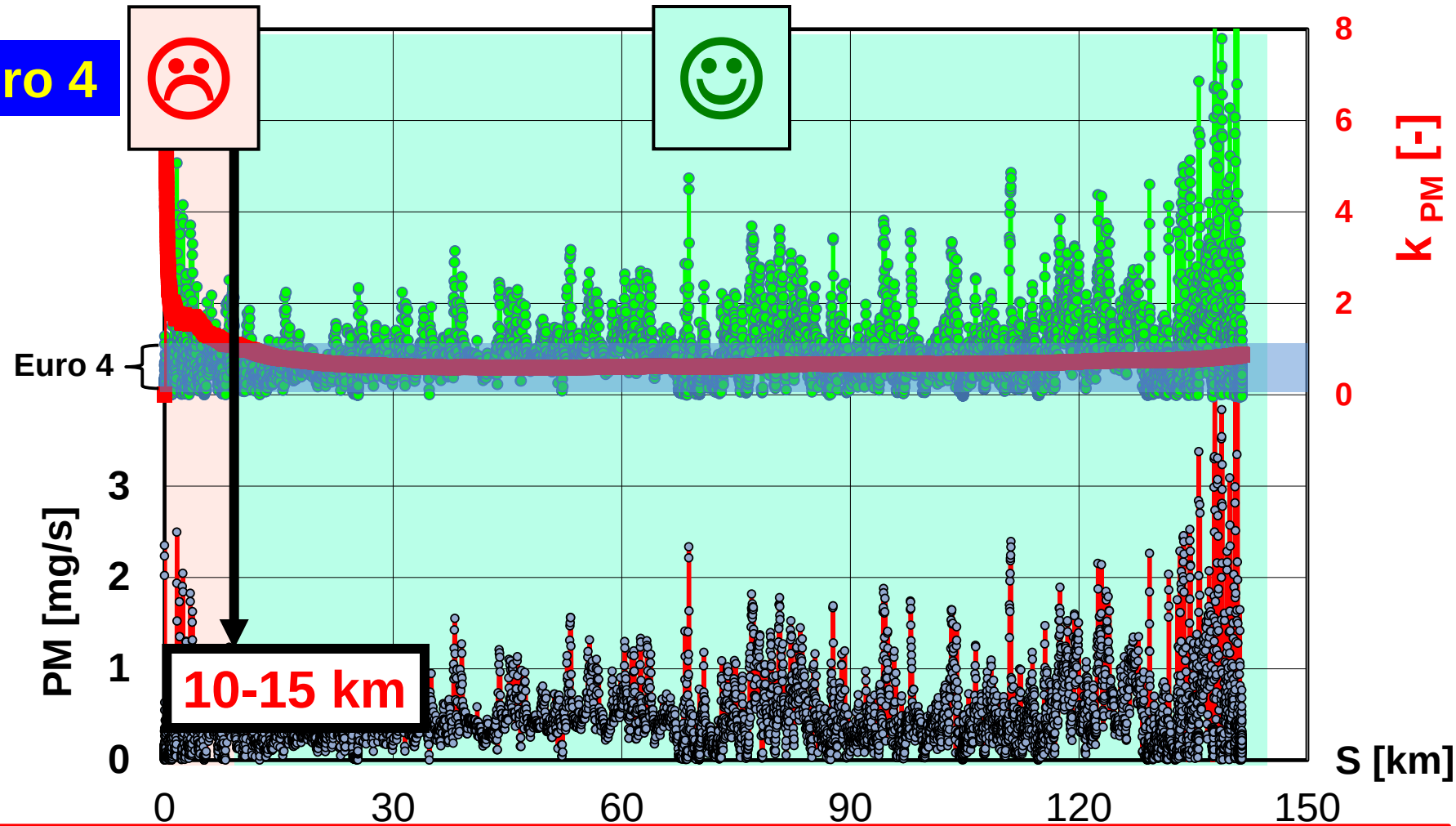

Exhaust emission indexes **k** – HDV and other...

$$\text{Real emission [g/kWh]} = \frac{\text{Mass pollution (PEMS)}}{\text{Engine energy (OBD, CAN)}}$$



$$\mathbf{k} [-] = \frac{\overline{E}_{\text{real, avg}} [\text{g/h}] / \Sigma N_e [\text{kW}]}{E_{\text{stand HDV}} [\text{g/kWh}]}$$

LDV – PM emission index

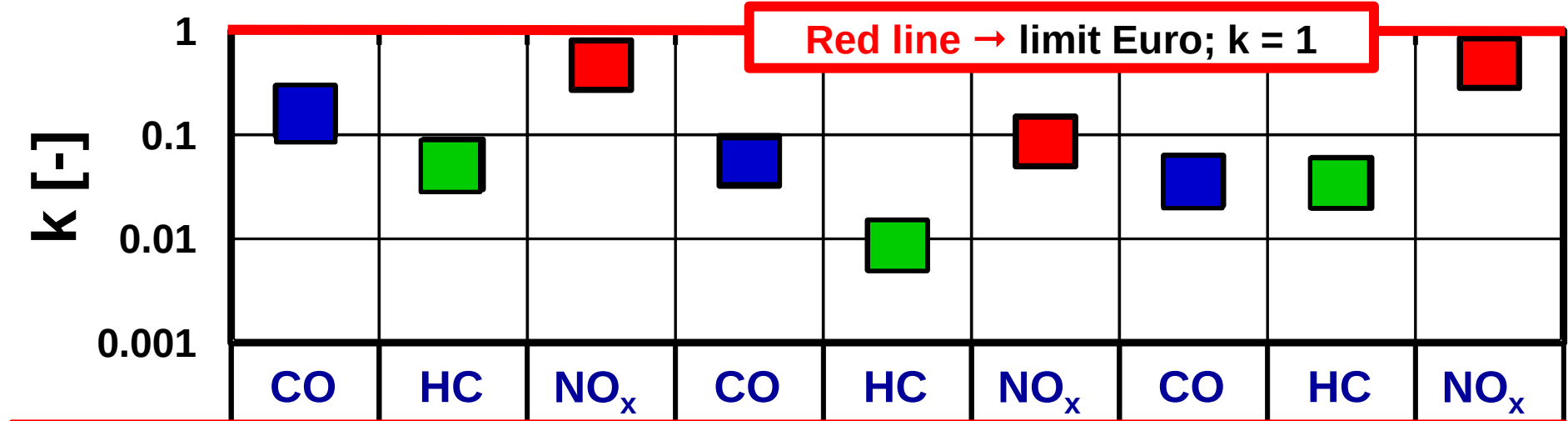
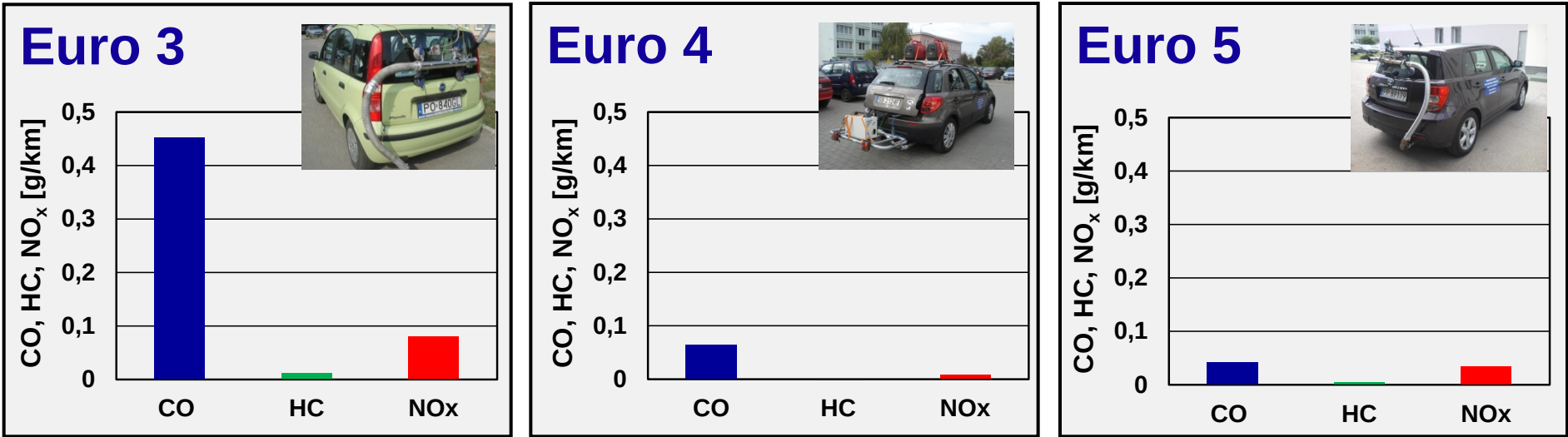


Emission index values depend on the cold start and warm-up parameters and on vehicle mileage

RDE in Poznan University of Technology



LDV – exhaust emission indexes; Gasoline engines



Real exhaust emissions < emission standard limits

LDV – exhaust emission indexes; Diesel engines

**NO_x emission is 2 ÷ 5 times higher vs. standard;
problems with PM (k = 2)**

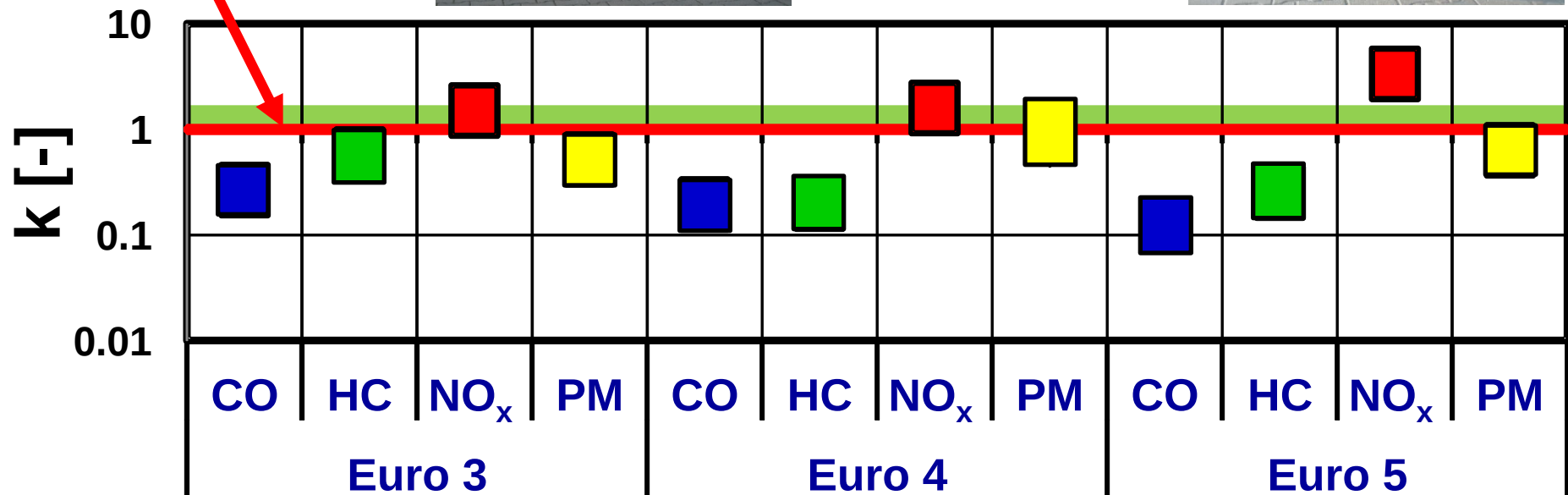


possible
limit
value

+50%

1.5

1

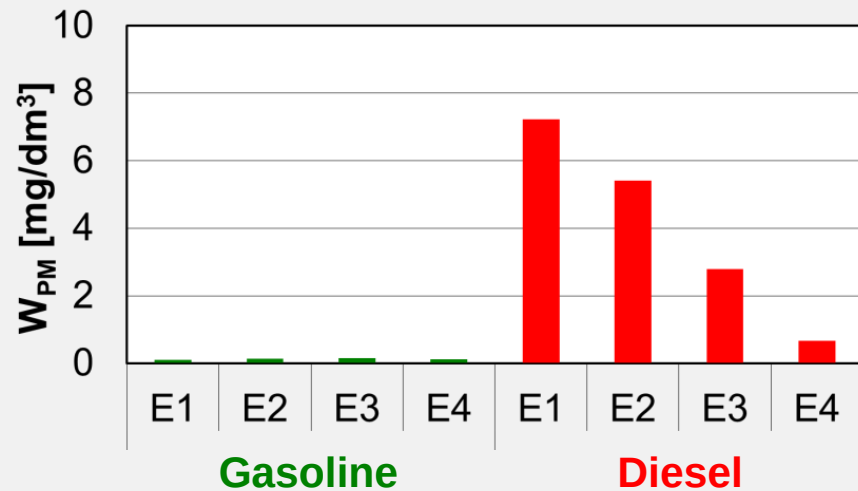


Particle emission testing: cold start

Engine emission technology vs PM mass and PN number

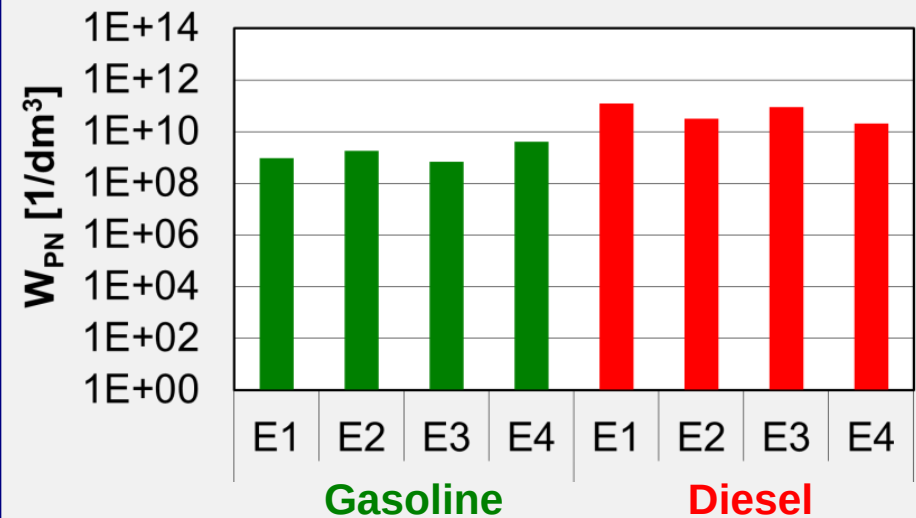
PM mass

PM



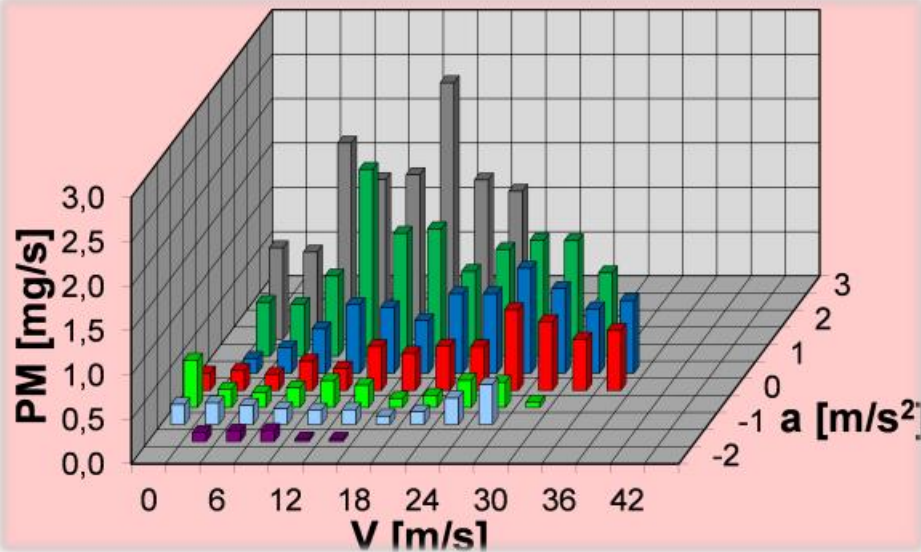
PN number

PN



PM from gasoline engine = 1% PM of diesel engine
 PN from gasoline engine = 80% PN of diesel engine

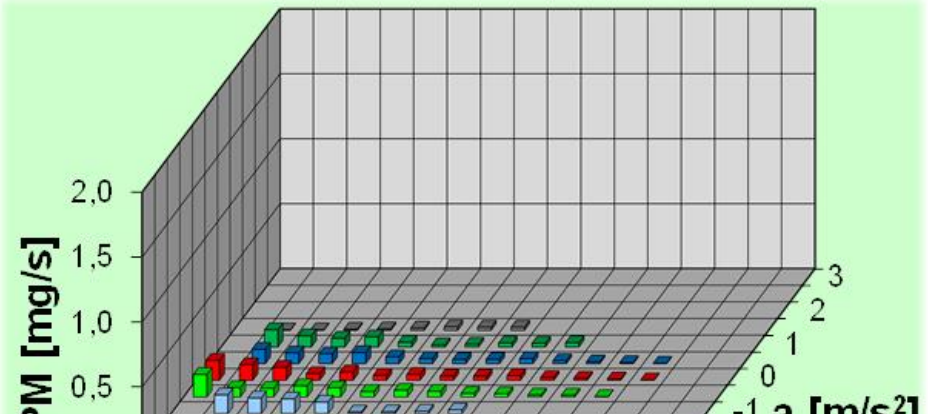
Particle emission testing: PM – mass



w/o DPF

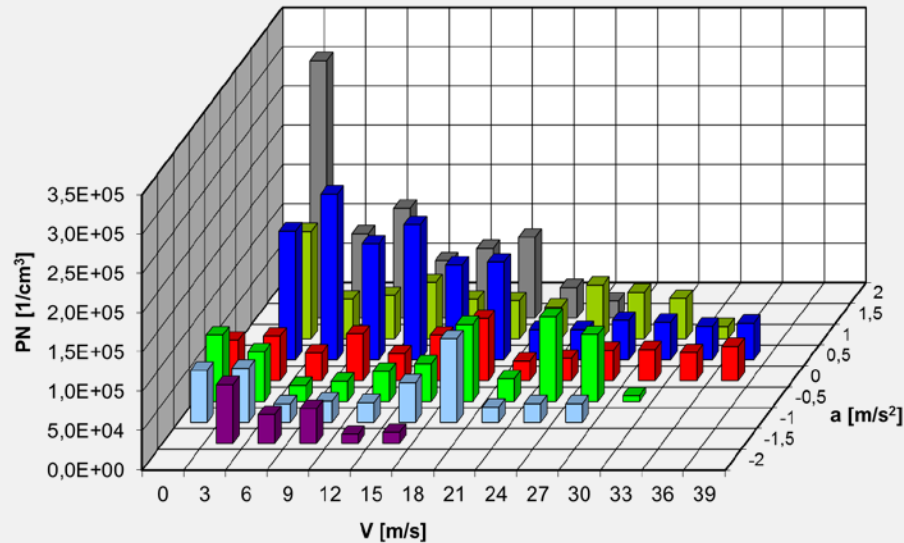


with DPF



PM: emission 30 times lower when DPF applied

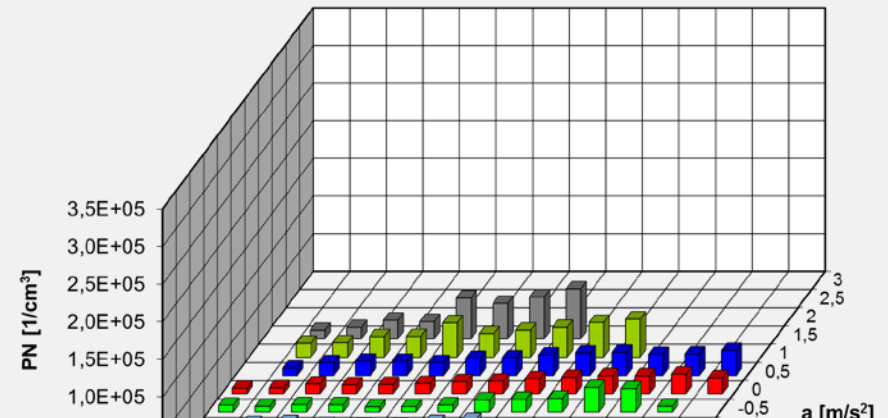
Particle emission testing: PN – number



Vehicle without DPF filter



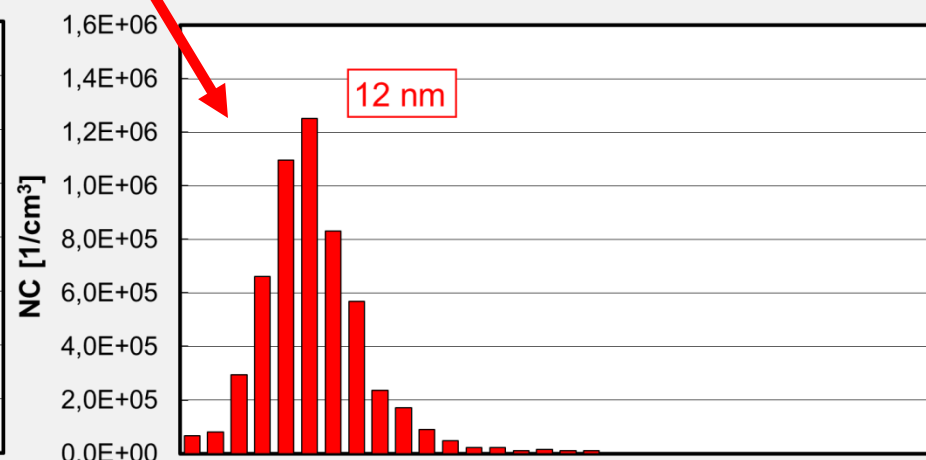
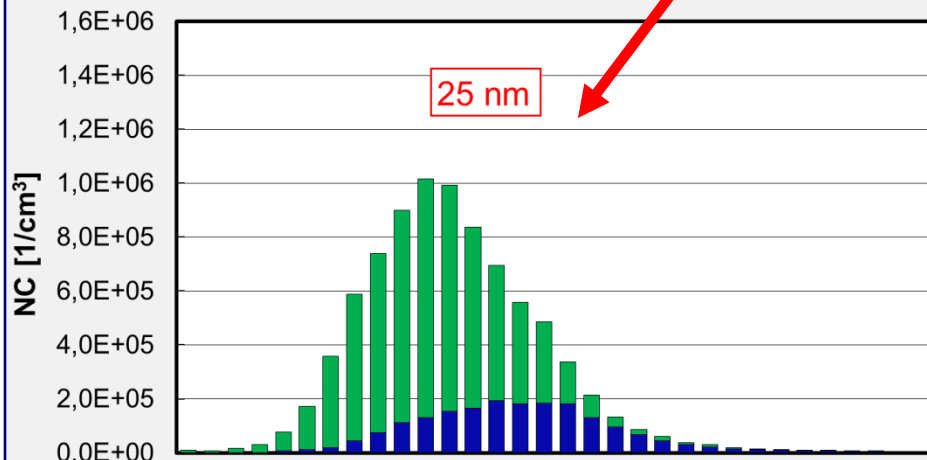
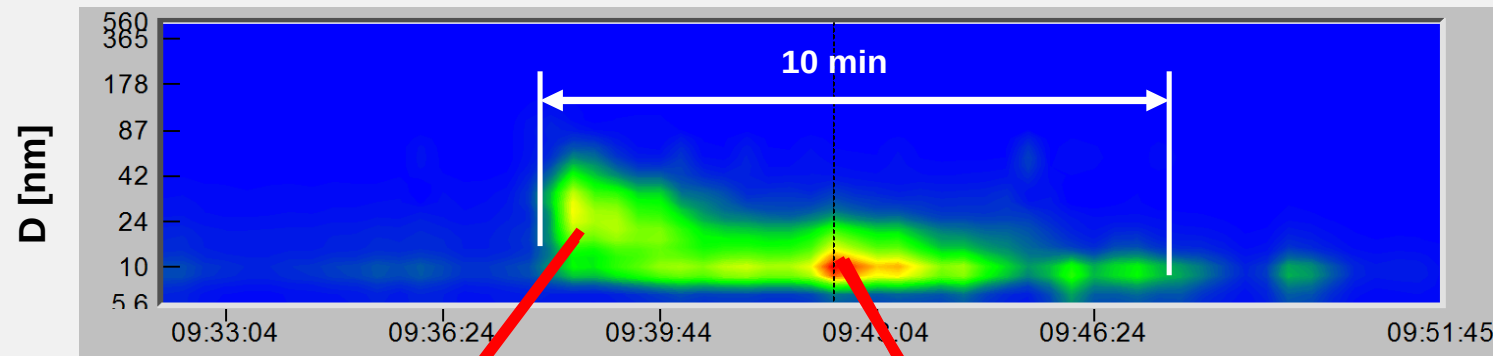
Vehicle with DPF filter



PN: emission 20 times lower when DPF applied

Particle emission testing – DPF regeneration

DPF regeneration vs PM diameter

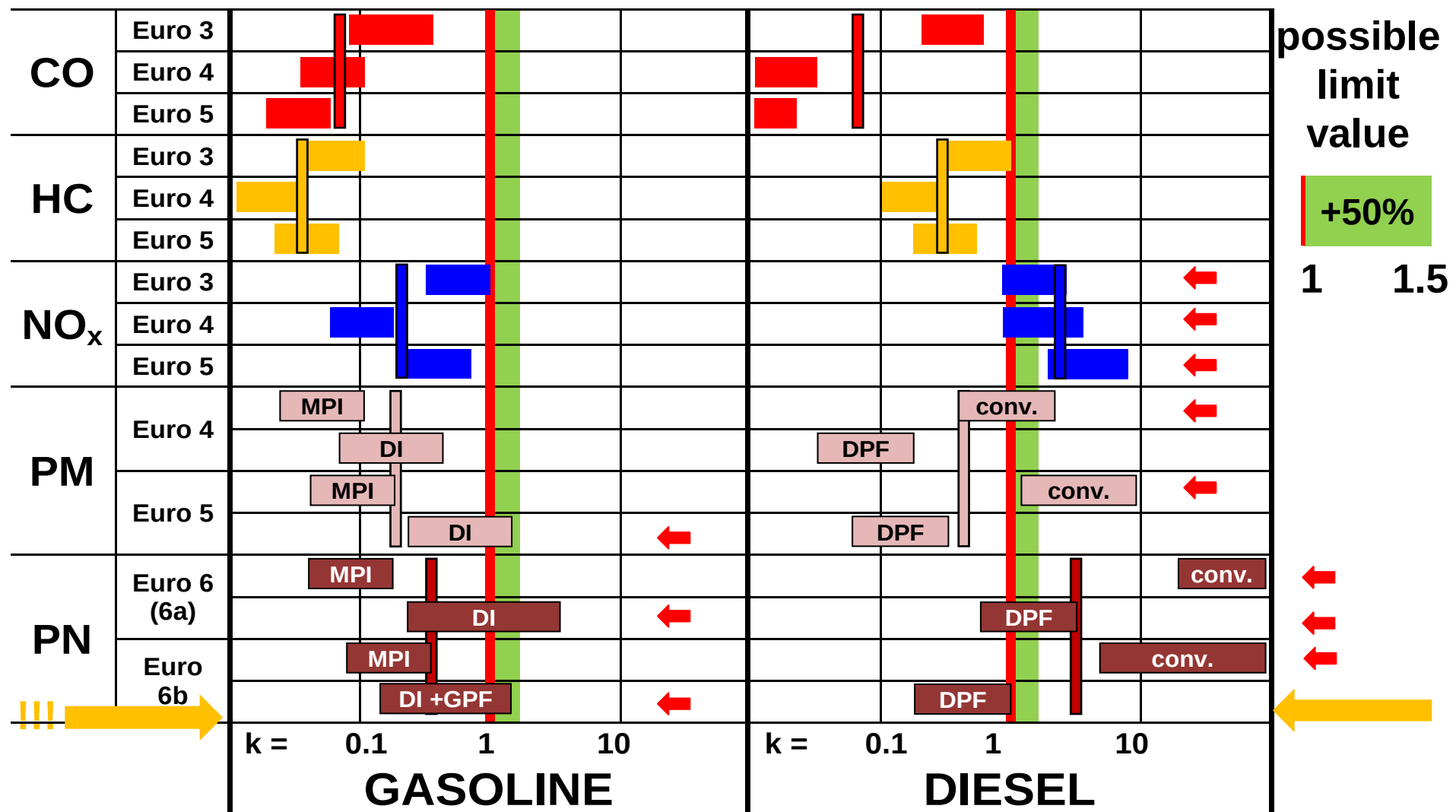


During DPF regeneration process:

- PN grows 1000 times !!!
- average particle diameter 3 times smaller

Summary: k – exhaust emission indexes

LDV: Gasoline engines (DI): problems with PN ←
Diesel engines: problems with NO_x, PM and PN ←



Conclusions: LDV emissions – urban driving

CO:  (2×↑) : DIESEL FUEL

HC:  (2×↑) : DIESEL FUEL

NO_x:  : DIESEL FUEL (4×↑)

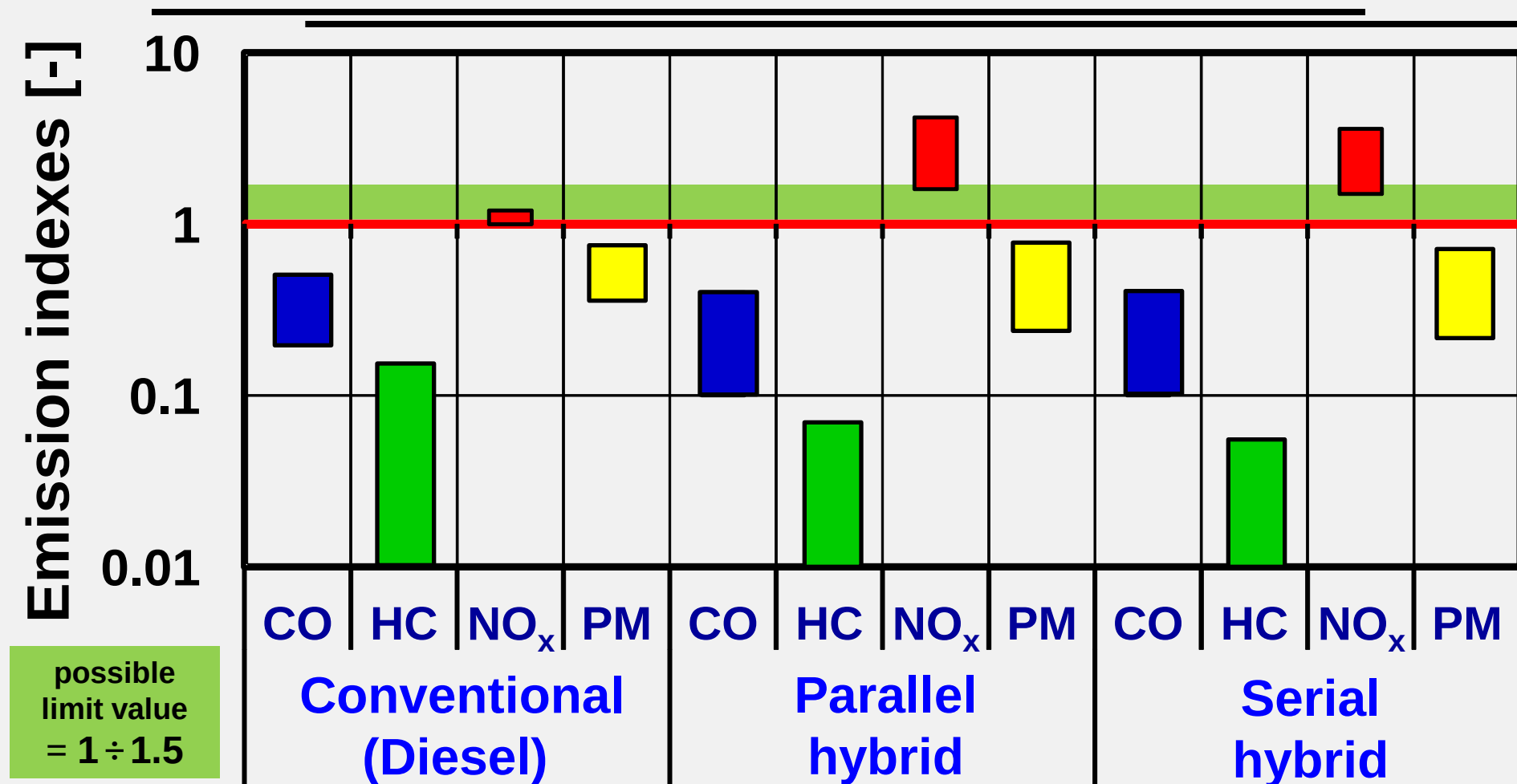
PM (+DPF):  : DIESEL FUEL (2×↑)

PN (+xPF):  (2×↑) : DIESEL FUEL

Characteristics of city buses

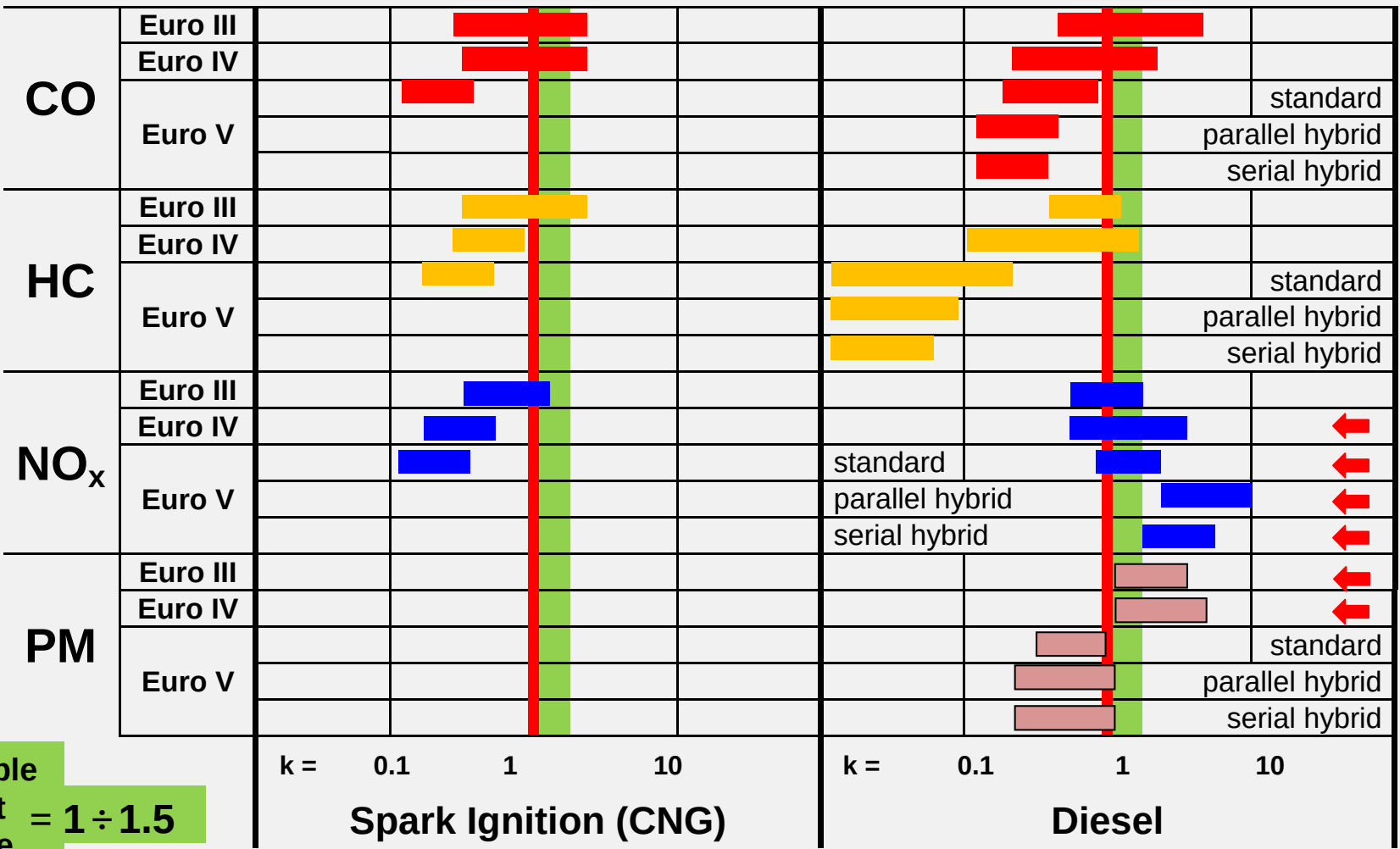
	Diesel conventional 	Parallel hybrid 	Serial hybrid 
	DAF PR265	Cummins ISB 6.7 250 B + Allison Ep50	Cummins ISB 6.7 285H + Vossloh Kiepe
	9.2 L	6.7 L	6.7 L
	1450 N·m 1100–1710 rpm	1008 N·m 1200 rpm	1008 N·m 1200 rpm
	Euro V–EEV SCR/DPF	Euro V–EEV SCR/DPF	Euro V–EEV SCR/DPF

Exhaust emission indexes of city buses



For all powertrains CO, HC and PM: $k < 1$
for hybrid powertrains NO_x: $k = 2 \div 5$

Summary: exhaust emission indexes of all city buses



possible limit value = 1 ÷ 1.5

HDV: **Spark ignition (CNG)** engines: no problems
Diesel engines: problems with NO_x and PM ←

Retrofitting in older technology city buses

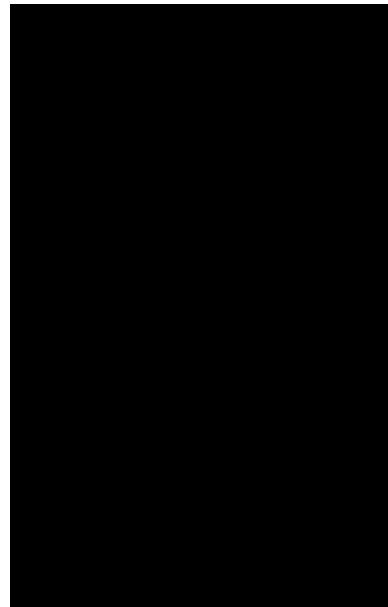
Before



Bus (before retrofitting):
Diesel Engine w/o DPF
Euro III



After



Bus (after retrofitting):
Diesel Engine
Euro III + Catalyst + DPF

Retrofitting Catalyst:

- $\text{Pt/Al}_2\text{O}_3$
- experimental

DPF:

- SiC + cat
(passive reg.)

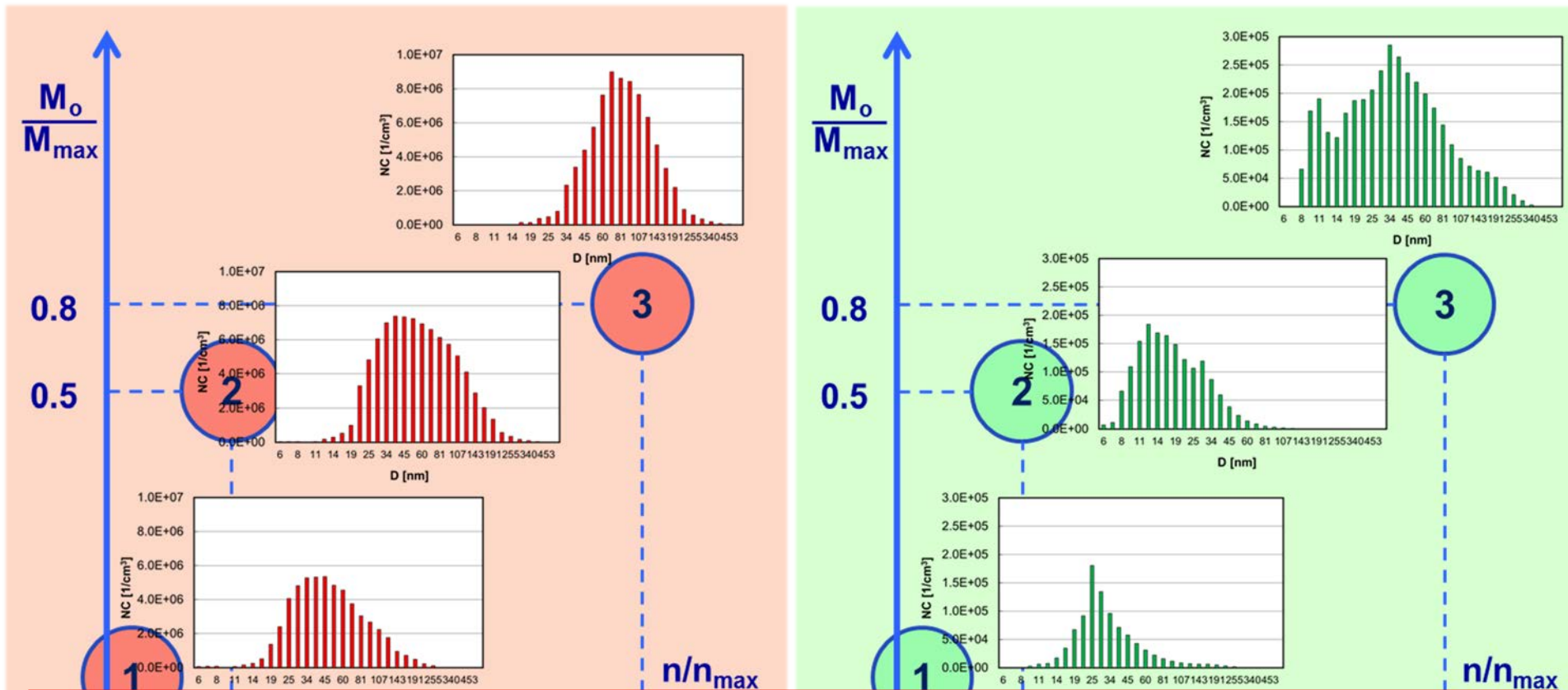
**Aftertreatment of authors' design (retrofitting)
is very good for older technology city buses**

Particle size distribution – retrofitting

Before

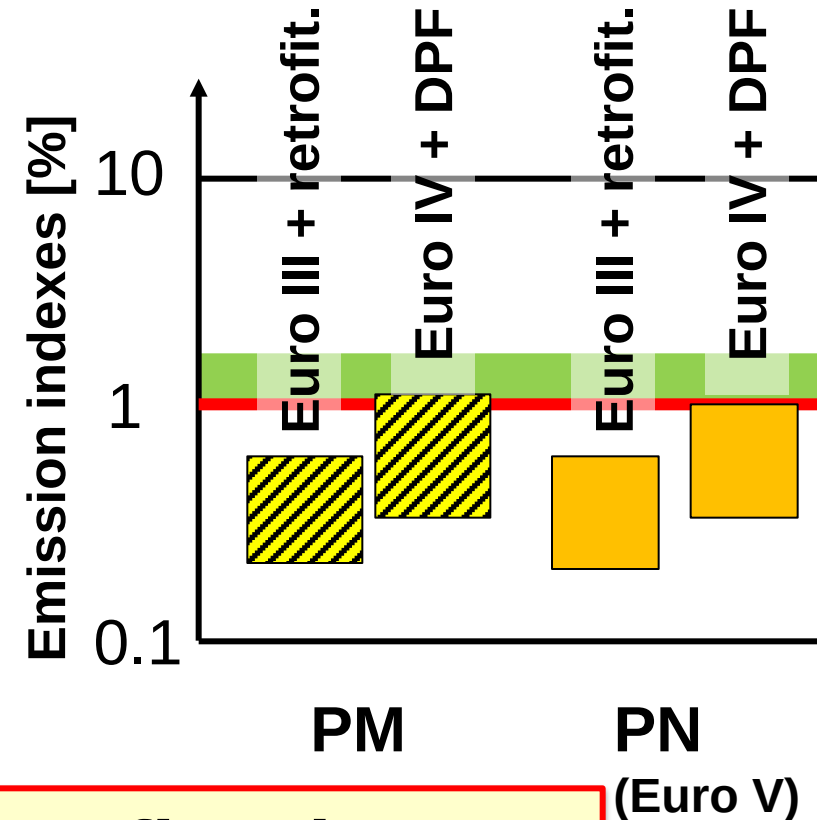
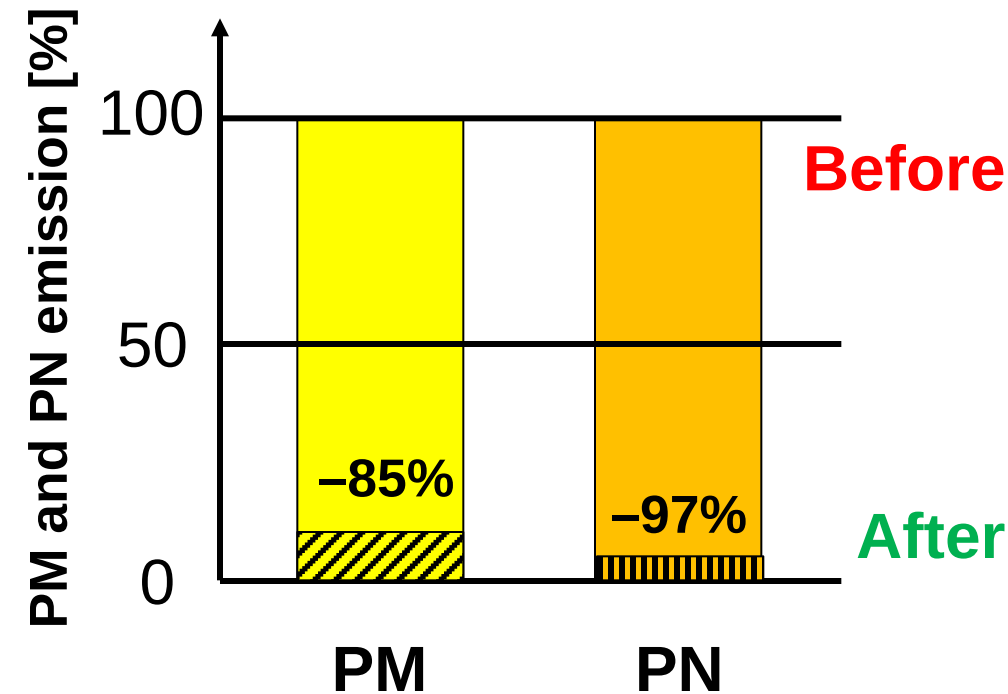
Note: in the figures other scales!

After



- PN concentration decreases ~30 times
- average particle diameter 2 times smaller

Retrofitting in used city buses



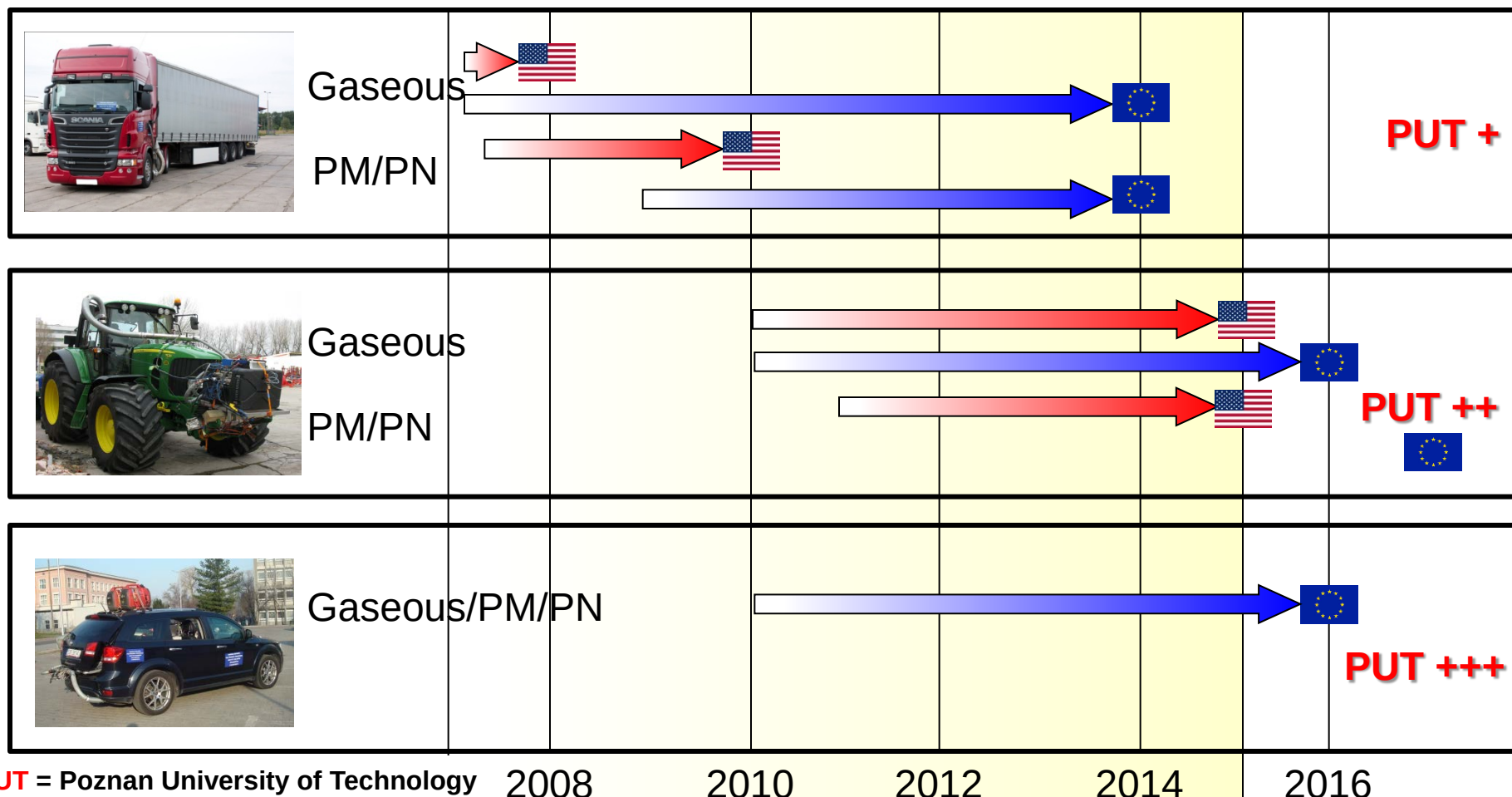
Euro III buses retrofitted with authors' aftertreatment system can be 'cleaner' than Euro IV buses

Conclusions from the studies in real traffic conditions:

- **our data of emission indexes allow to adjust the emissions calculated based on emission standards to real emissions**
- **our limit proposal: k emission index up to 1.5**
- **the following emission limits are exceeded:**
Gasoline (direct injection): **PN**
Diesel: **NO_x, PM**



Conclusions



Research and development works performed at Poznan University of Technology in real traffic conditions are **in line with and ahead of global trends in exhaust emission testing**

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Paweł FUĆ

**Thank you so much
for your kind attention**

Institute of Combustion Engines and Transport, Poznan University of Technology, Poland



jerzy.merkisz@put.poznan.pl; www.cel.put.poznan