Morphology and Crystalline Structures of Engine-like Soot from KATECH's Soot Generator

Heeje Seong⁽¹⁾, Seungmok Choi⁽¹⁾, Chun Beom Lee^{(2),(3)} and Kwangchul Oh⁽²⁾

(1) Argonne National Laboratory, USA (2) Korea Automotive Technology Institute (KATECH), Korea (3) Dalum Technology Inc., Korea

Relevance and Objective

- Particle generators are useful devices
- Calibrations of soot mass and particle sizes
- Convenient tests for engine applications: aftertreatment systems, soot sensor and more
- Particulate morphology and properties are sensitive to operating conditions.
- Detailed information of morphology and properties helps understand how close these particles resemble engine particulates.
- Morphology, nanostructures and crystalline structures of particulates are evaluated, which were produced from by using a KATECH diesel-aerosol particle generator at various dilution flow rates.



Equipment operating variables

- Furnace temperature, carrier gas flow rate and dilution gas flow rate
- Morphology study
- Equipment operation:
- furnace 1300°C, fuel flow rate 0 l/min, dilution gas flow rate 0 $^{\sim}$ 3.5 l/min Measurements
- Transmission electron microscope (TEM) & Raman microscope

Result<u>s</u>

Effects of furnace temperature



With increased furnace temperature,

- Particle number increases

- Particle grows from young nucleated particles to matured aggregated particles.

Effects of dilution flow rate



TEM images taken at 15,000X



TEM images taken at 100,000X









TEM images taken at 600,000X

With decreased dilution flow rate,

- Particle grows from young nucleated particles to matured aggregated particles.
 Primary particles become spherical.
- Printary particles become spherical.
- Nanostructures tend to be more graphite-like from amorphous structures.
 Nanostructures show fringe patterns comparable to those of engine soot.



□ Primaries and aggregates shift to smaller sizes with dilution, resulted from delayed soot formation.

□ Aggregate sizes from TEM analysis appear to be larger than those from ELPI.



Aggregates become more compact with dilution.
 Particle geometry is in the range of that of light-duty engine soot.



As expected, carbon crystallites tend to less ordered with dilution.
 More organics & GDI soot-like structures, rather than diesel soot structures.

Conclusion

□ With controlling furnace temperature and dilution gas flow rate, soot particles produced from KATECH's soot generator are quite comparable to engine soot particles in terms of nanostructure, primary & aggregate sizes, fractal geometry and carbon crystalline structure.

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Contact

Heeje Seong: <u>hseong@anl.gov</u> Chun Beom Lee: <u>cblee@katech.re.kr</u>