

Measuring Combustion Emissions down to 10 nm with DC-sensors

ICAD sensor

Heated Automotive Partector for the SUREAL-23 project

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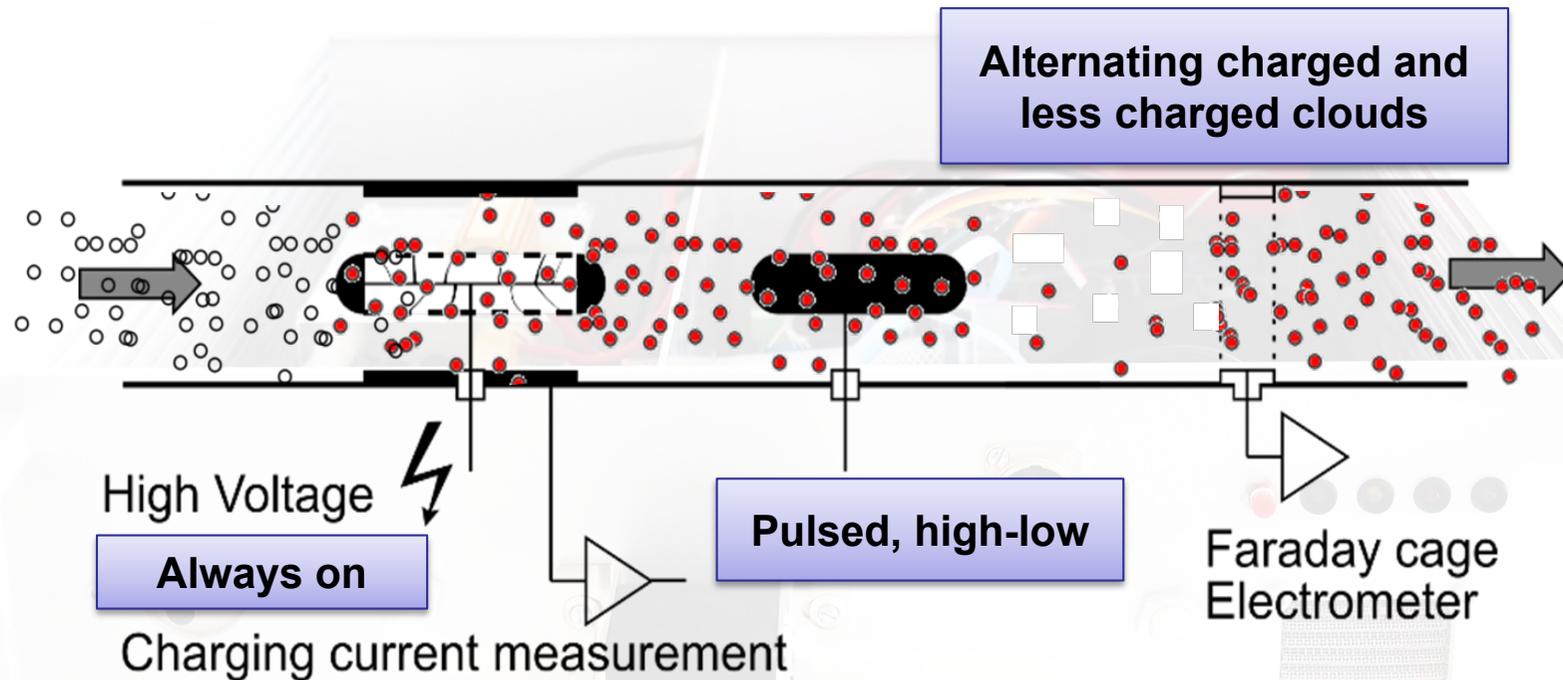
Sureal-23 project

- Sureal-23 project main goals: Understanding, measuring and regulating Sub-23 nm particle emissions from direct injection engines including real driving conditions
 - The Sureal-23 project is one of three Horizon2020 EU projects investigating sub23nm particles
 - Project partners: APTL, CRF, IFPEN, IM, NKT, FHNW, SEADM, TSI, YALE
- **In the framework of the project we developed a diffusion charger based particle number sensor**

Project goals (FHNW)

- Take an existing Automotive Partector (AP) from naneos LLC and optimize its settings to achieve a lower d_{50} cutoff ($\leq 15\text{nm}$)
- Operate device at high temperature (150°C) to allow lower/no dilution
- Build three sensors ready for use by our project partners

Principle of operation



Advantages compared to traditional CPC based methods:

- Small size / lower power consumption / no working fluids
- Suitable for PEMS

Principle of operation

Relevant sensor parameters:

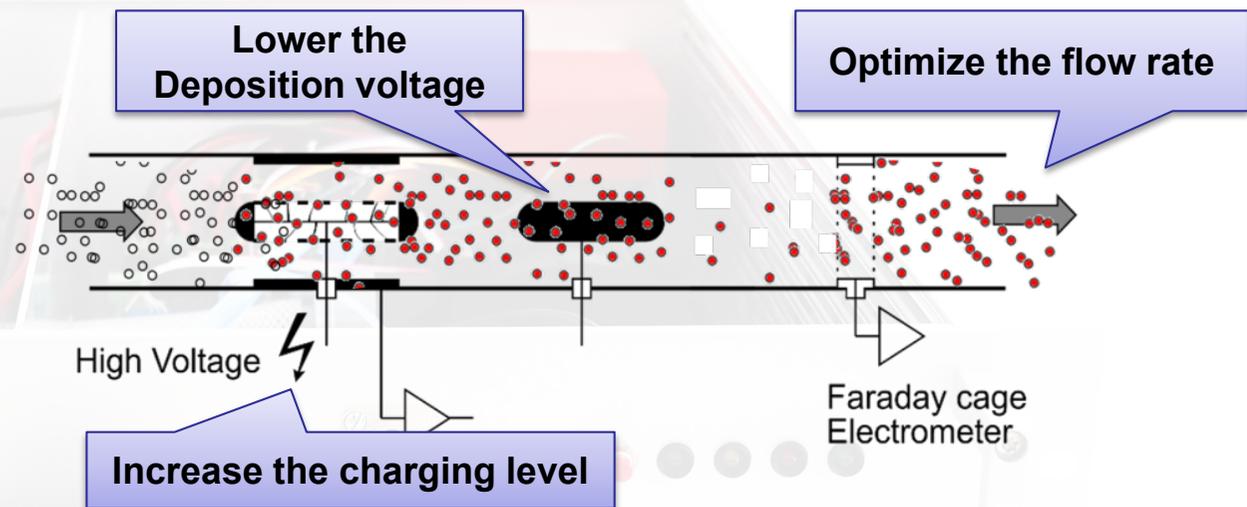
- Charging level
- Deposition voltage
- Flow rate

To lower the cut-off size:

- Lower the deposition voltage
- Optimize the flow rate
- Increase charging level

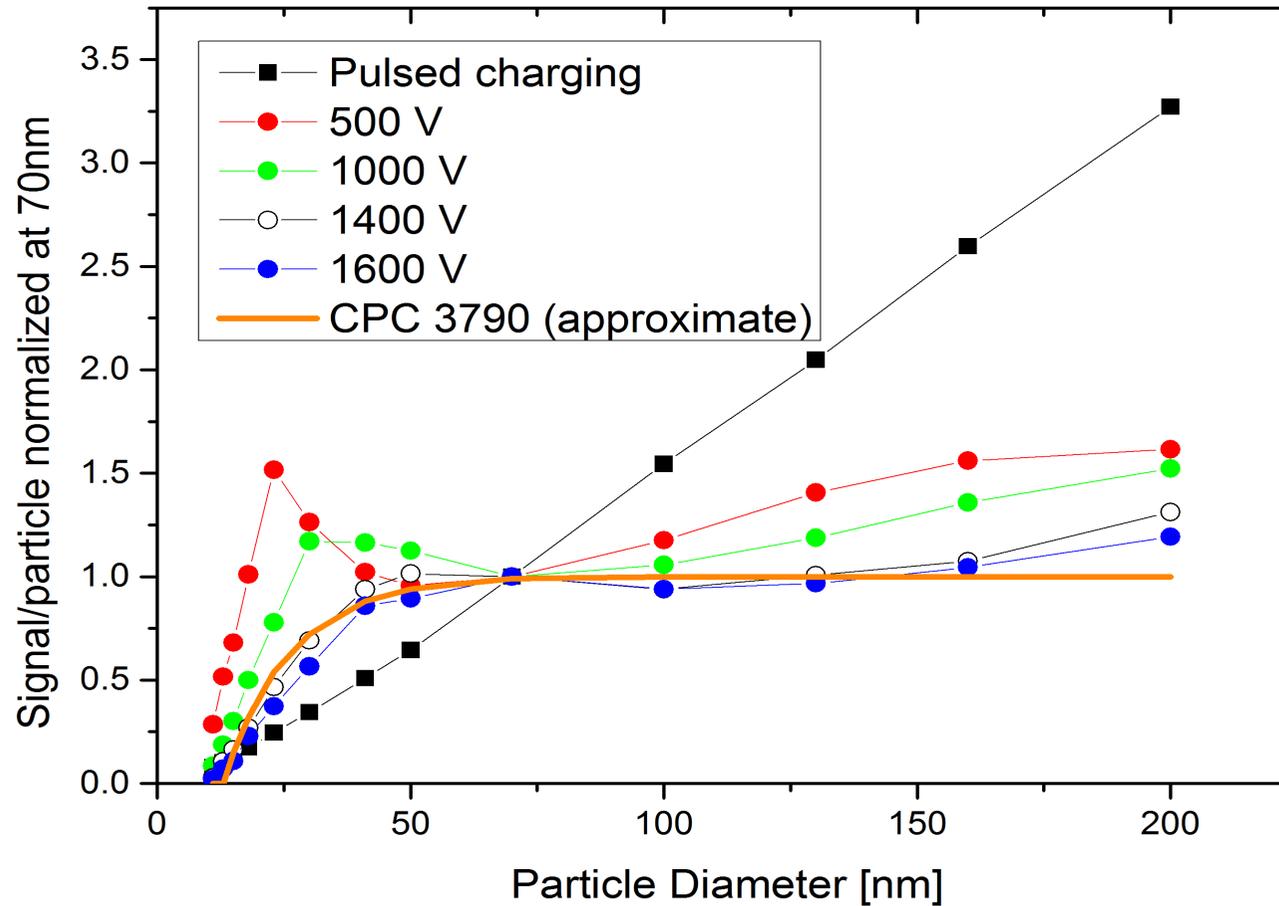
Modifications for high temperature operation (150°C):

- Separate sensor electronics from standard housing
- Actively cooled electrometer amplifier

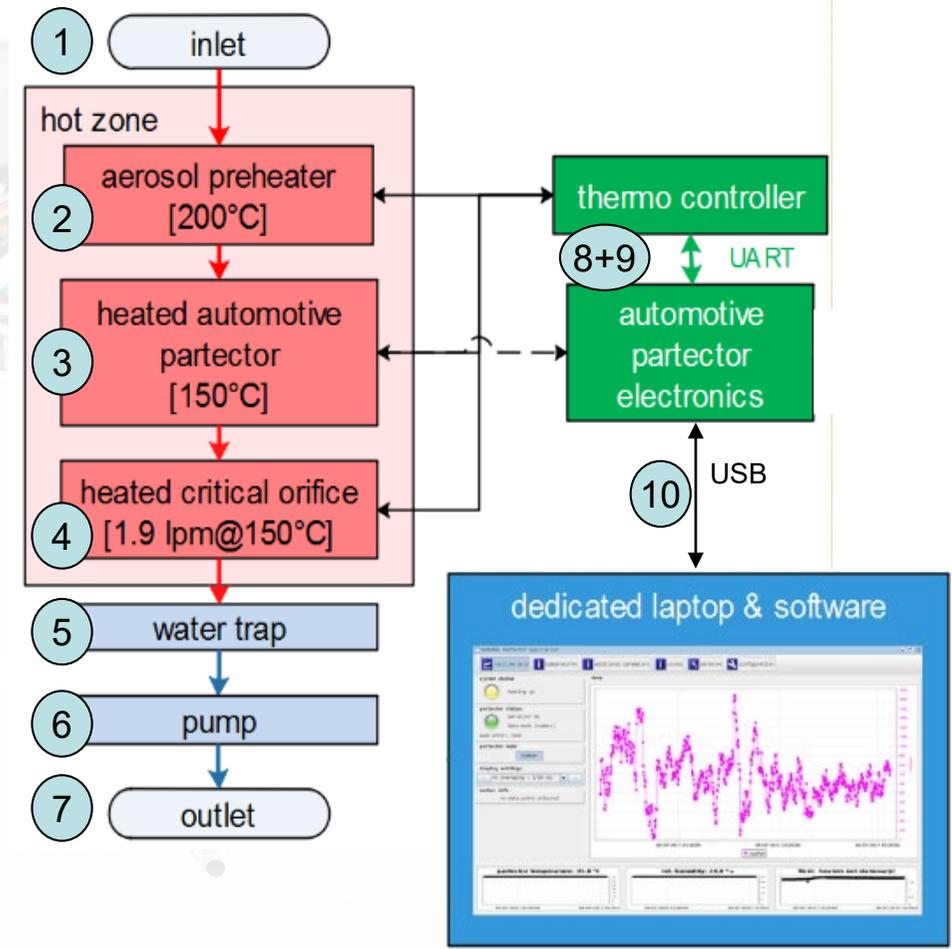
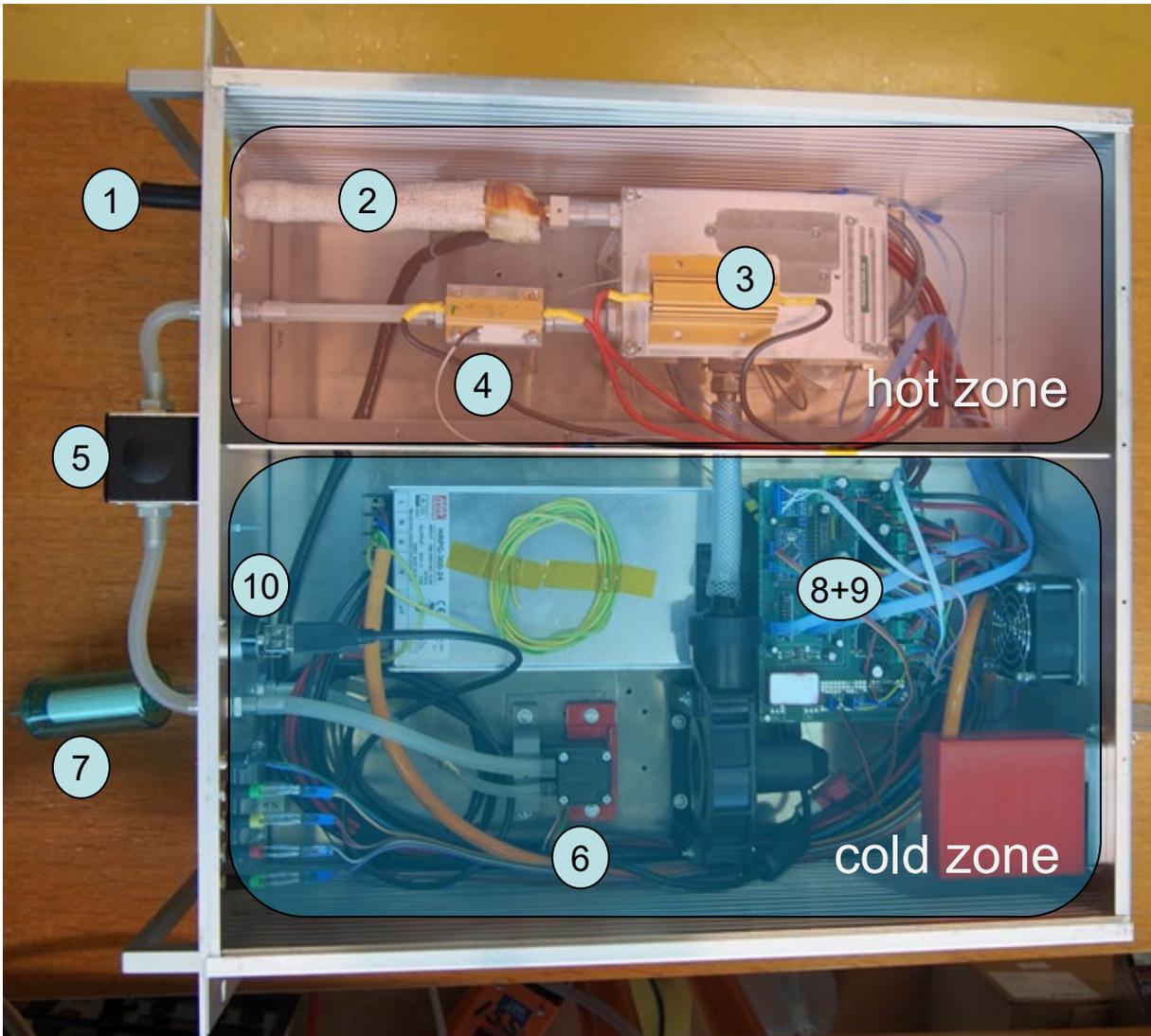


Principle of operation

Size dependency for different (pulsed) deposition voltages:



Prototype



Instrument characterization

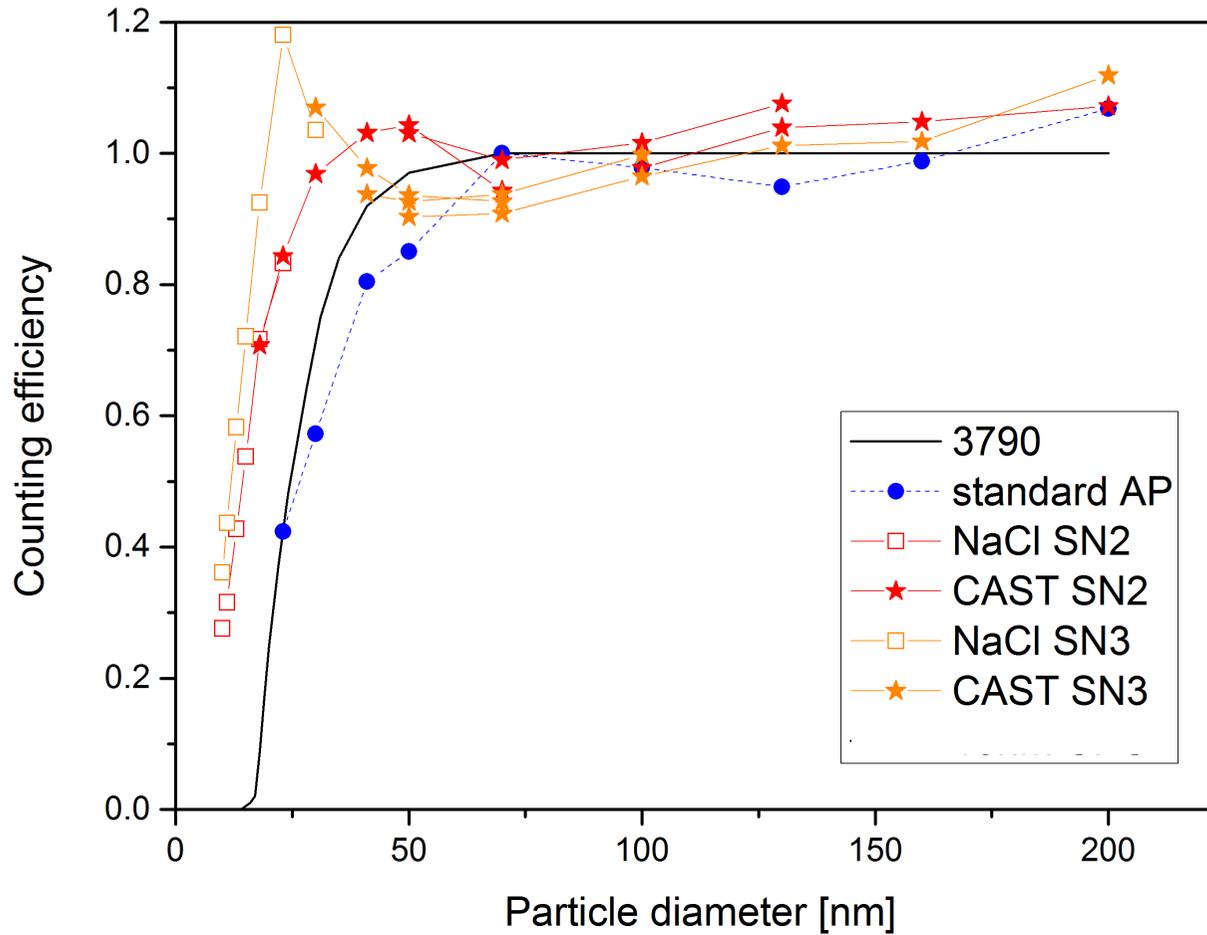
Measurements done at our lab (FHNW):

- Monodisperse counting efficiency with soot (and NaCl)

Verification measurements performed by APTL:

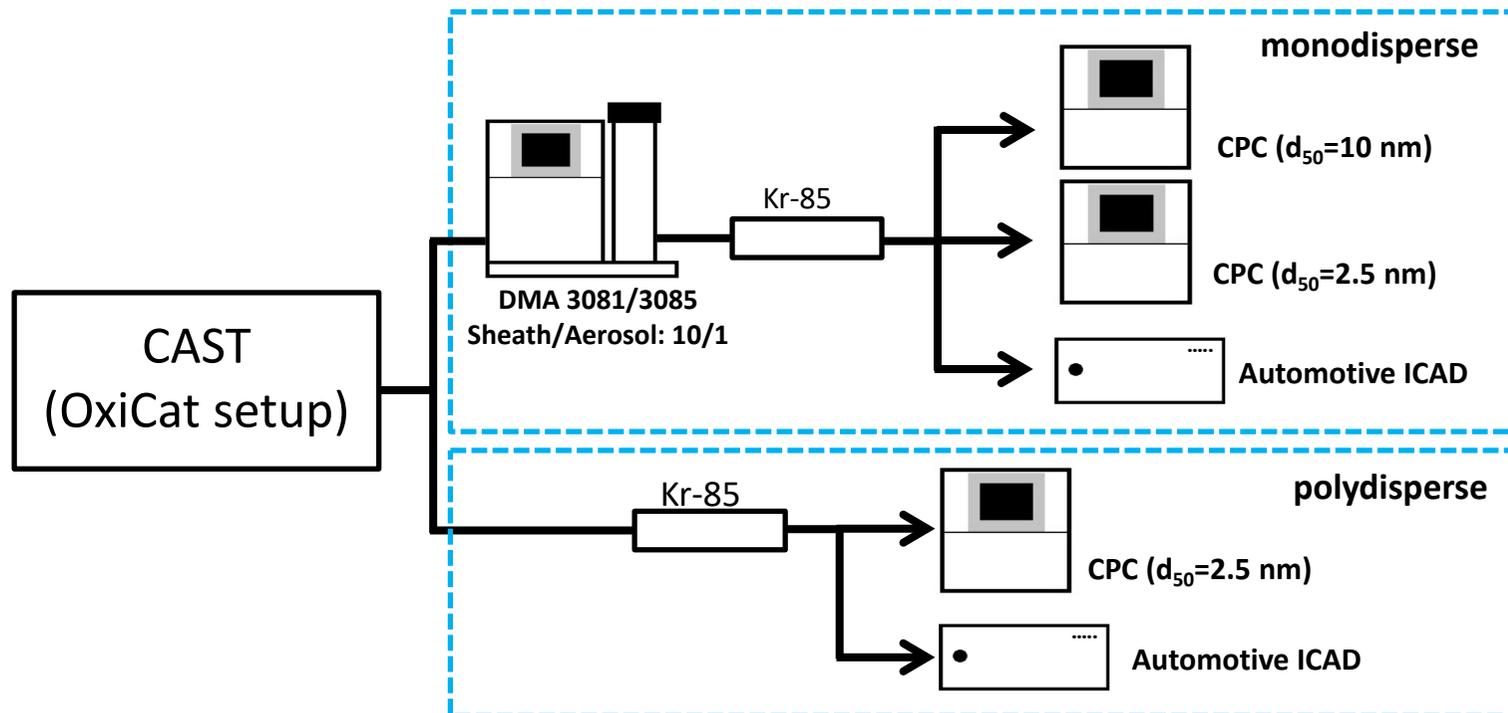
- Mono- and polydisperse counting efficiency with soot
- Linearity check
- Diesel engine measurements

Lab (FHNW) – Monodisperse counting efficiency



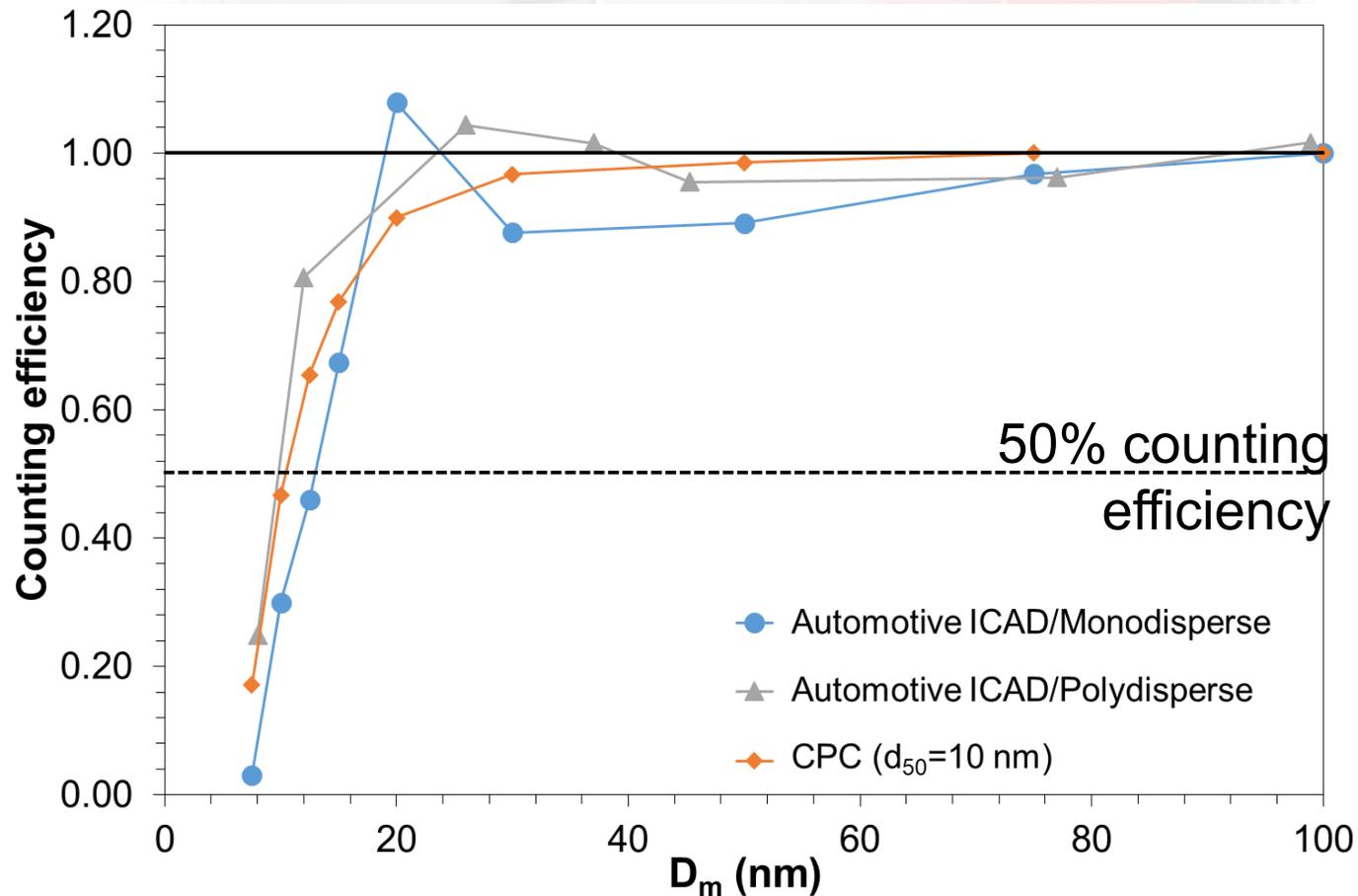
Lab (APTL) – Mono- and polydisperse counting efficiency

Monodisperse and polydisperse counting efficiency setup at APTL:

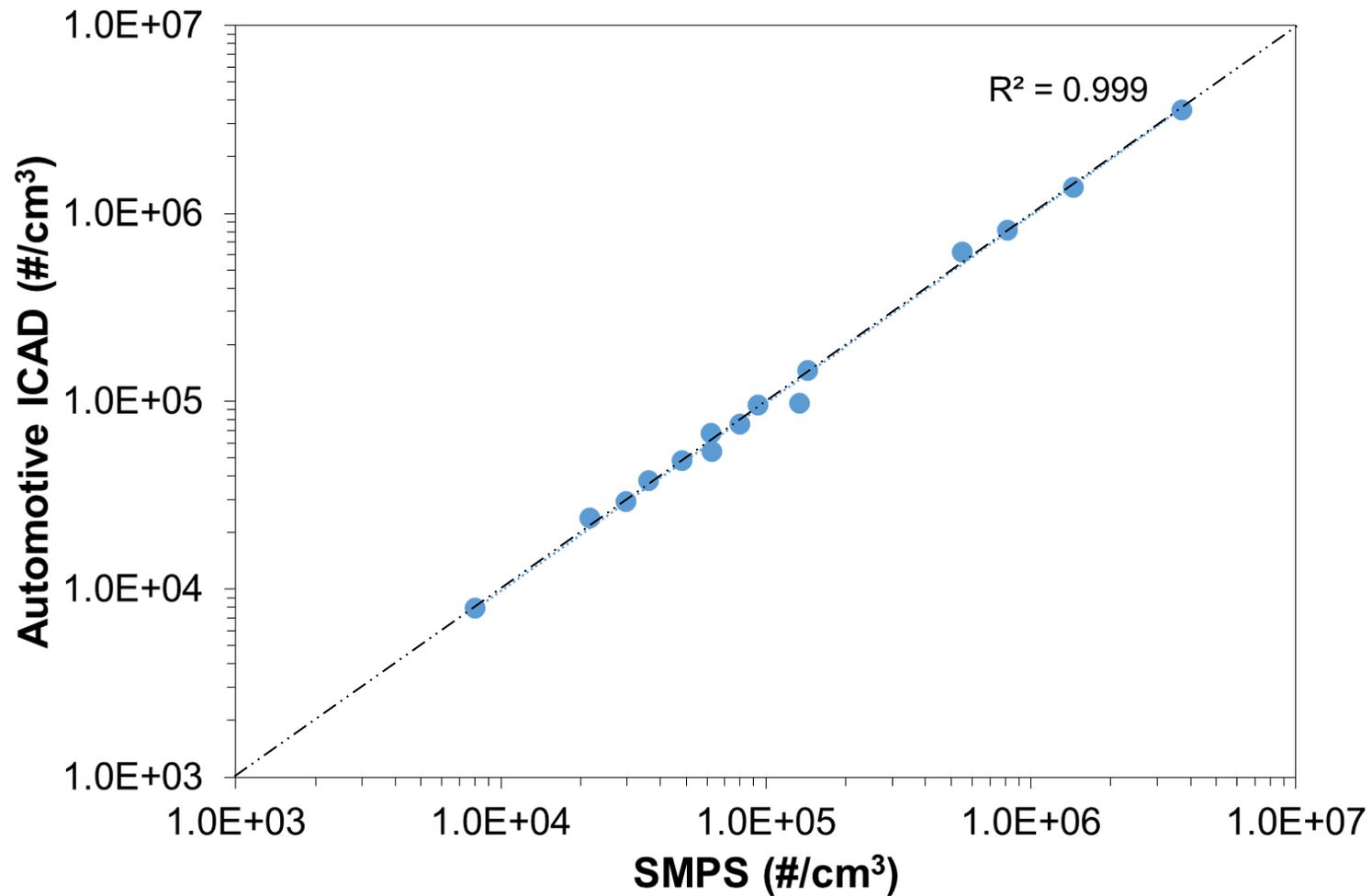


Lab (APTL) – Verification of the counting efficiency

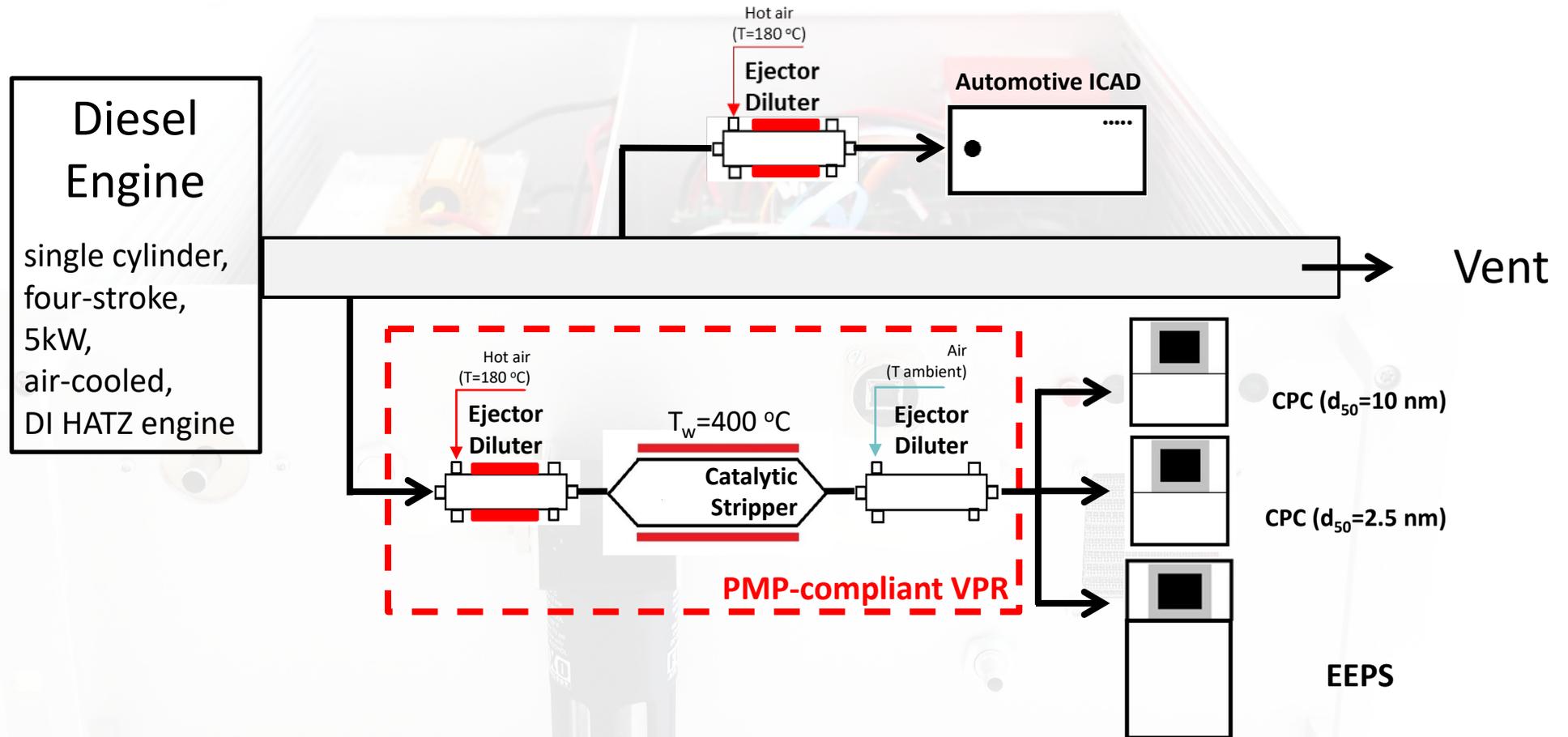
Counting efficiency verified by APTL:



Lab (APTL) – Linearity check – ICAD vs. SMPS

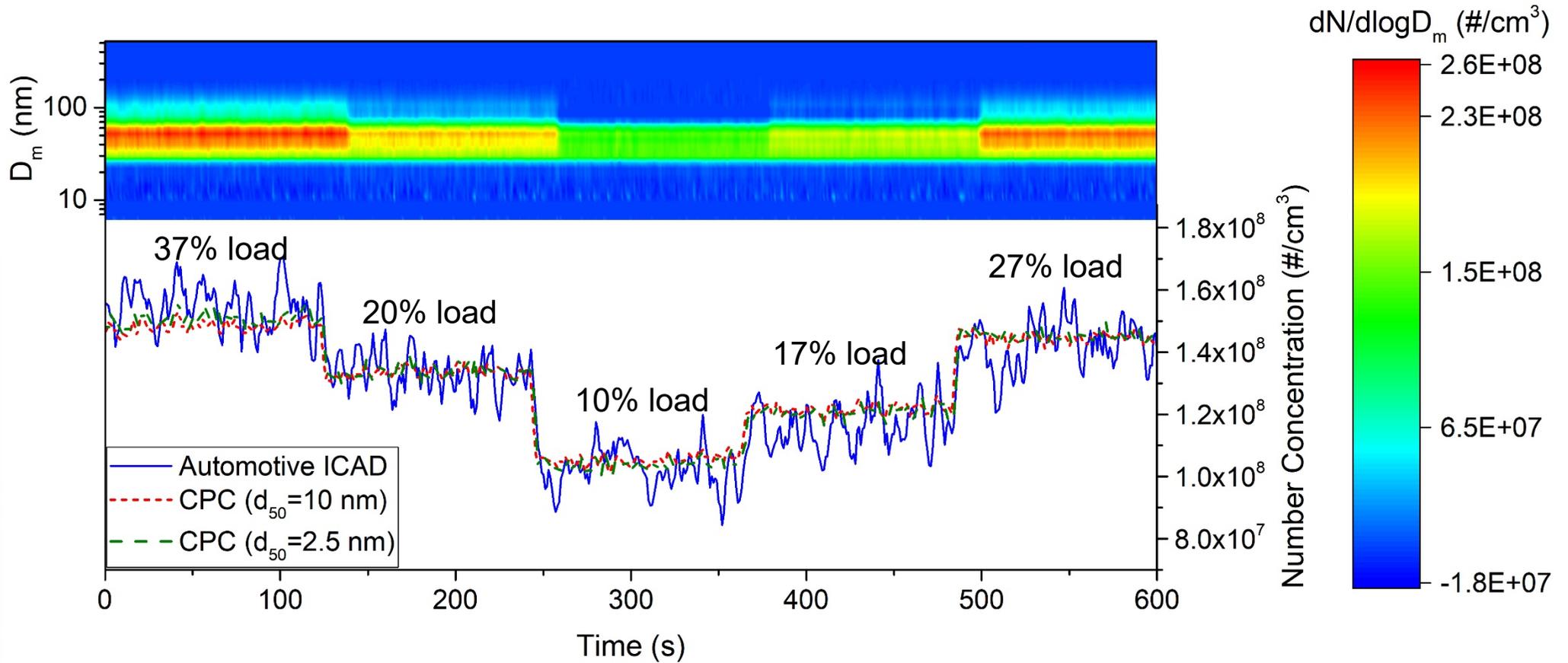


Lab (APTL) – Diesel engine tests – Measurement setup



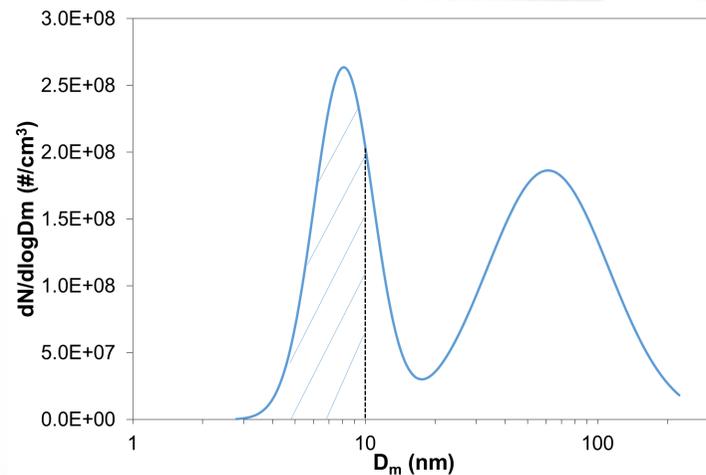
Lab (APTL) – Diesel engine tests

Low sulphur diesel (6 ppm S) results:

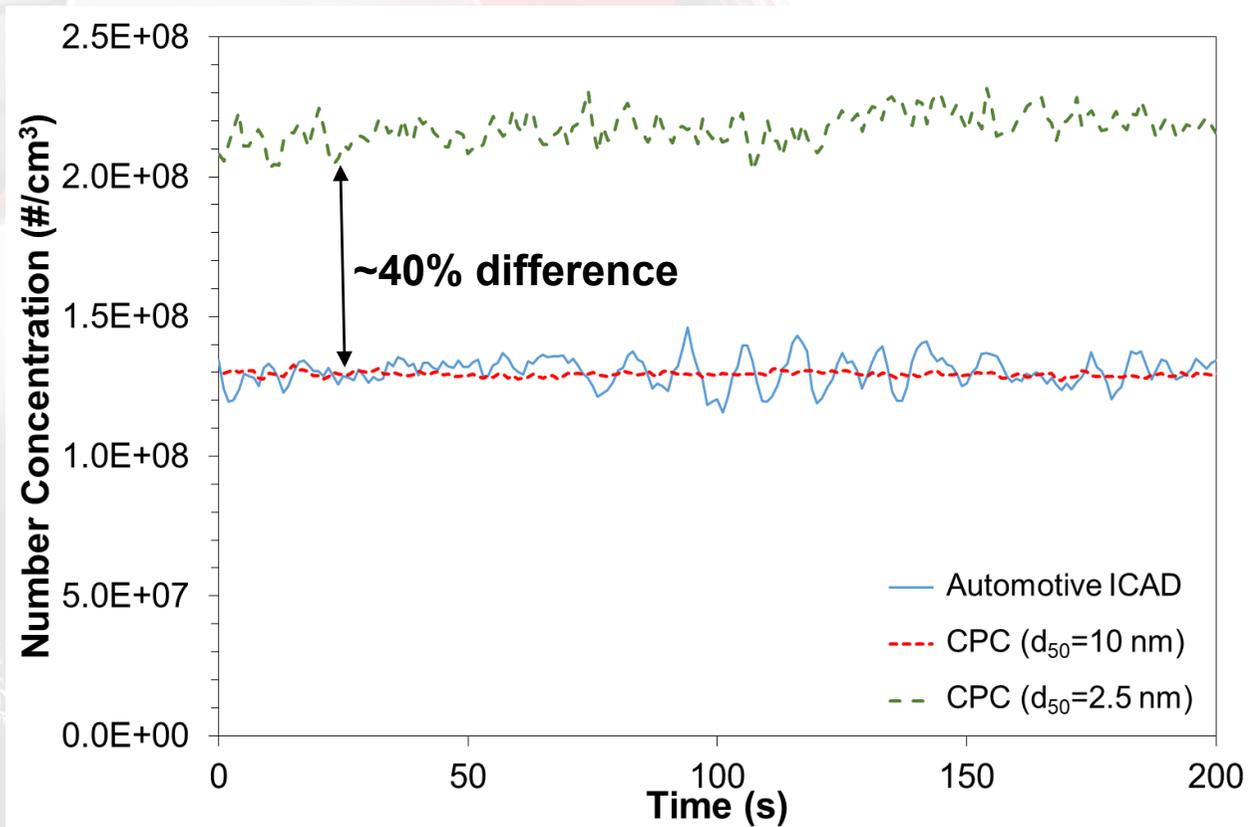
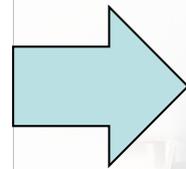


Lab (APTL) – Diesel engine tests

Low sulphur diesel with 10 ml/l of a Ce-based fuel additive:



35% of the particles $\leq 10\text{nm}$ size



Summary and Conclusion

Our research prototypes perform as specified with only minor issues so far

- high temperature operation: ok (150°C)
- d_{50} cutoff: ok (10-14nm)
- CPC like counting efficiency: ok (for this application)
- linearity: ok ($R^2=0.999$)

→ Diffusion charger based particle number sensors are perfectly able to measure sub-23nm exhaust emissions

Q&A

Size	178x430x460mm 4HE 19"
Weight	10 kg
Sample flow rate	1.72 lpm (external flow @ 20°C)
d ₅₀ cutoff	11-14nm
Concentration range	~ 10 ³ - 10 ⁶ pt/cm ³
Pressure range	Δp at inlet should not exceed ±5% of ambient pressure
Inlet gas temperature	0 - 400°C

