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Enhancement in Performance Parameters and Reduction in Exhaust Emissions of a Compression Ignition Engine using Stable Nanofuel Suspension

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Introduction





MatoomMi, "Girl Wearing N95 Air Pollution Mask, "Vector Stock. https://www.vectorstock.com/royalty-free-vector/girl-wearing-n95-air-pollution-mask-for-protect-vector-25090852.

Sonwani, S. et al., "Inhalation Exposure to Atmospheric Nanoparticles and Its Associated Impacts on Human Health: A Review". Frontiers, Sustainable Cities 3, 1–20 (2021).



Research Outline





Experimental Set-up

- Variable compression ratio (VCR) engine details:
- Single-cylinder, 4-stroke engine
- Common rail diesel injection (CRDI) mode
- Compression ratio (CR) = 20
- Engine Speed = 1100±5 RPM
- Nanofuel samples preparation:
- Aluminium oxide (Al₂O₃) nanoparticles added to diesel.
- Surfactant span80 (sorbitan monooleate)
- Magnetic stirring (MS) helps in uniform mixing of nanofuel suspension.
- Nanofuel samples naming:
 - > DA1000 (1000 ppm of Al_2O_3 + Diesel)
 - DA1000Sp0.2% (1000 ppm of Al₂O₃ + 0.2% wt. of Span80 + Diesel)
 - > DA50Sp0.01% (50 ppm of $Al_2O_3 + 0.01\%$ wt. of Span80 + Diesel)
 - > DA100Sp0.02% (100 ppm of $AI_2O_3 + 0.02\%$ wt. of Span80 + Diesel)
- <u>AVL gas analyser 444N</u> Measurements of exhaust gases.



VCR engine set-up



Nanofuel Stability – Particle Stabilization



Size analysis using Dynamic Light Scattering (DLS):

Plot of light intensity scattered (%) w.r.t. particles' size (d, in nm) for 2 samples; (a) Al₂O₃ added to diesel: DA1000, (b) Al₂O₃ added to diesel and span80 solution: DA1000Sp0.2%; on 0th day and 5th day.



Nanofuel Stability – Particle Size Reduction



Size analysis using Dynamic Light Scattering (DLS):

Plot of light intensity scattered (%) w.r.t. particles' size (d, in nm) for 4 nanofuel samples; (a) DA1000Sp0.2% no_BM_BS, (b) DA1000Sp0.2% no_BM, BS, (c) DA1000Sp0.2% BM, no_BS, (d) DA1000Sp0.2% BM+BS; on 5th day [BM – ball-milling, BS – bath sonication]

Results and Discussion – Performance & Emission Characteristics



Brake thermal efficiency (BTE) and brake-specific fuel consumption (BSFC) w.r.t. brake power (BP) for: (a) Neat diesel, (b) $50ppm-Al_2O_3$ nanofuel (DA50Sp0.01%), and (c) $100ppm-Al_2O_3$ nanofuel (DA100Sp0.02%) [@1100±5 RPM, CR = 20, CRDI mode] Hydrocarbon (HC) and Nitrogen Oxides (NOx) emissions w.r.t. brake power (BP) for: (a) Neat diesel, (b) $50pm-Al_2O_3$ nanofuel (DA50Sp0.01%), and (c) $100ppm-Al_2O_3$ nanofuel (DA100Sp0.02%) [@1100±5 RPM, CR = 20, CRDI mode]



Conclusion

- The concept of blending nano-additives (NAs) to liquid fossil fuel is a promising way as it leads to the improvement in combustion performance and emission characteristics of the engine.
- Stability of nanofuel suspension (diesel blended with Al₂O₃) has been studied using DLS.

Percentage	Improvement in	engine par	rameters usi	ing Al ₂ O ₃	nanofuel as	compared	to neat diesel
	-						

Parameters	DA50Sp0.01%	DA100Sp0.02%
BTE	(↑) 4.1% - 6.6 %	(↑) 5.7% - 8.3 %
BSFC	(↓) 4.3% - 6.9%	(↓) 7.1% - 9.5%
HC emissions	(↓) 3.6% - 8.9%	(↓) 7.2% - 20.7%
NOx emissions	(↓) 3.4% - 11.2%	(↓) 4.5% - 18.1%

 Currently, the focus is on the measurements of ultrafine particles (UFPs) and particulate matter (PM) from the exhaust pipe of the engine, to study the effect of nano-additives.



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Thank you