



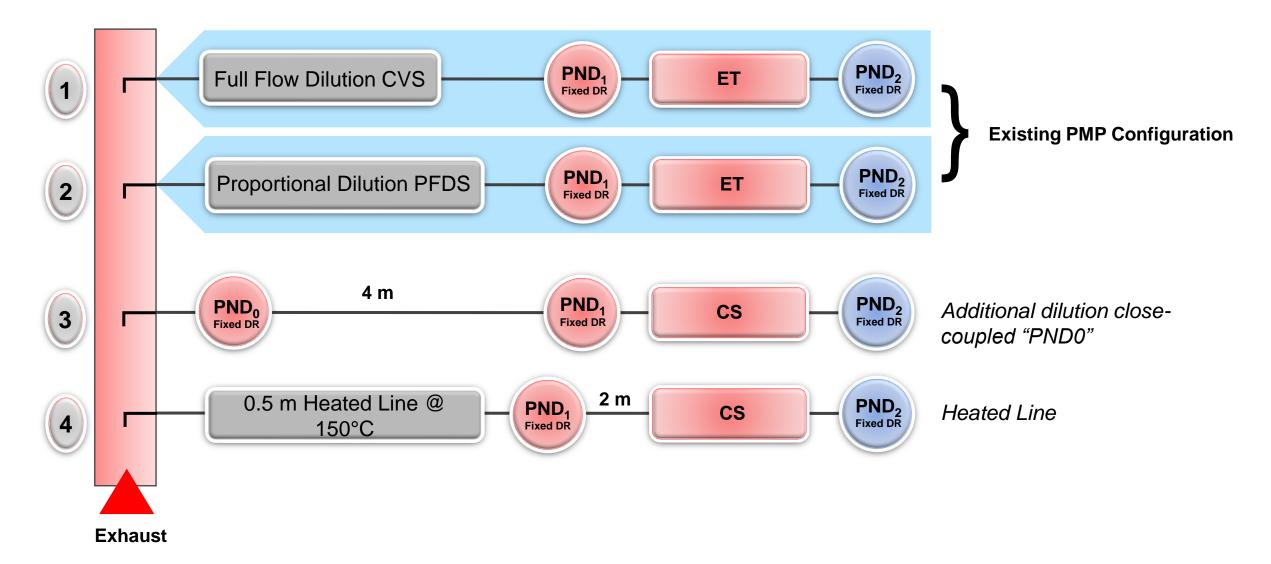
Evaluation of Tailpipe Solid PN Measurement Methodologies

Yusuf Khan[†], Nikhilesh Agarwal[†], Nathan Scott[†], Tina Salemme[†], Montajir Rahman^{*} [†]Cummins Inc., USA ^{*}Horiba Instruments Inc., USA

20th June 2023

26th ETH Nanoparticles Conference June 20 – 22, 2023, ETH Zurich

Approaches for PN Measurement



Objectives:

- Comparison of two different solid PN measurement methodologies at tailpipe location
 - Use of PND0 (pre-diluter) for cold dilution
 - Use of 0.5 m heated line
- Understand the impact of sub-23 nm particles on the accuracy of tailpipe methodologies

Test Matrix

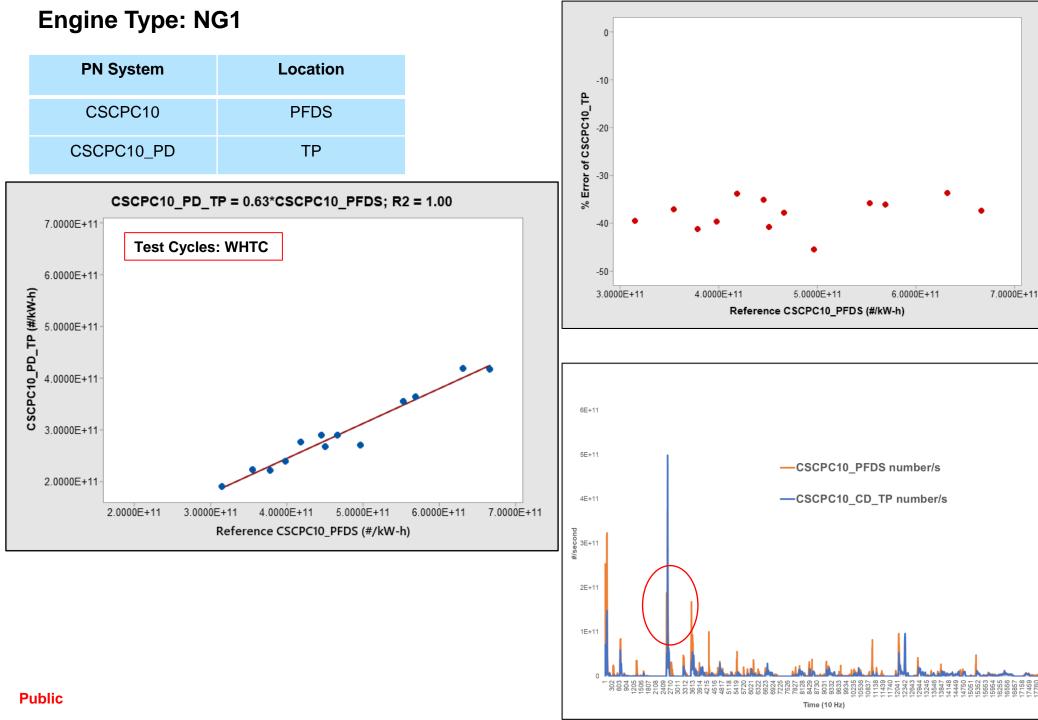
Tests Order	Test Cell	Engine	CSCPC10	CSCPC10 HL_150	CSCPC10 HL_120	CSCPC10_PD	ETCPC23	ETCPC2.5
1	1	NG1	PFDS			TP		
2	1	NG2		TP		TP		
3	1	NG2			TP	TP		
4	1	NG3			TP	TP	PFDS	PFDS
5	2	Diesel1	CVS			CVS	CVS	CVS
6	2	Diesel2	CVS			CVS	CVS	CVS
7	3	Diesel3		TP			PFDS	PFDS
8	3	Diesel4		TP		TP	PFDS	PFDS
9	3	Diesel4		TP		TP	PFDS	PFDS
10	1	NG3		TP		TP	PFDS	PFDS

CSCPC10: Catalytic Stripper + CPC with d_{50} of 10 nm **ETCPC23:** Evaporation Tube + CPC with d_{50} of 23 nm **ETCPC2.5:** Evaporation Tube + CPC with d_{50} of 2.5 nm **HL_150:** Heated line at 150°C **HL_120:** Heated line at 120°C **PD:** Pre-diluter **NG:** Natural Gas **PFDS:** Partial flow dilution system **TP:** Tailpipe

CVS: Constant volume sampler

Public

One PN system but different heated line temperatures



Approximately 40% lower than reference location

٠

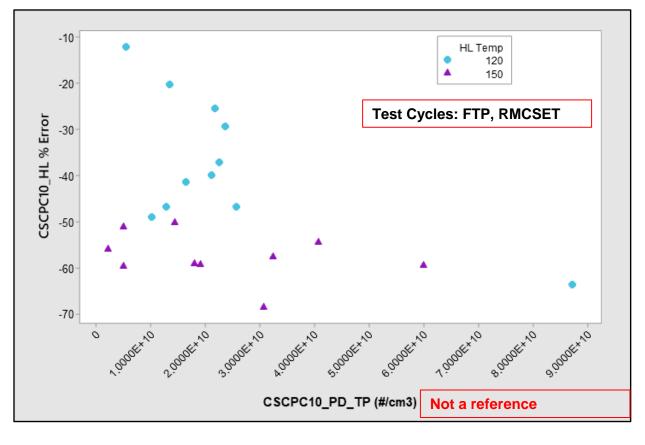
•

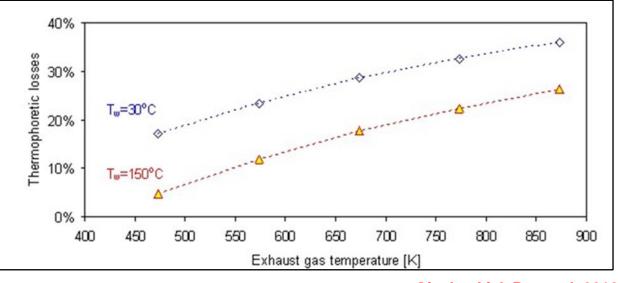
- Most of the spikes are missed by the system at TP location
- Is that due to higher sub-23 nm fraction of particles?
 - Is total PCRF (including prediluter) at lower dilution ratios properly determined?

5

Engine Type: NG2

PN System	Location
CSCPC10_HL_150	TP
CSCPC10_PD	TP
CSCPC10_HL_120	TP



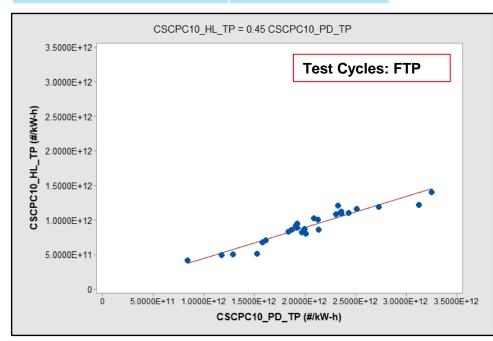


Giechaskiel, B., et. al, 2012

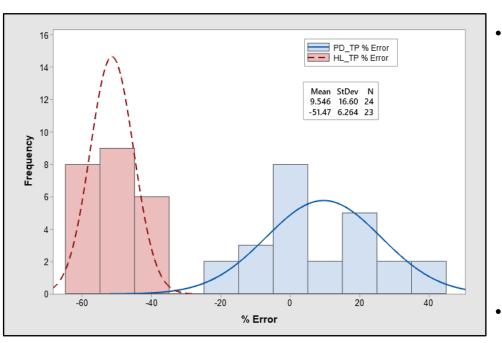
- NG engine exhibited up to 1100°C which led to higher sample temperature at PND1 (> 150°C) of CSCPC10 with heated line temperature of 150°C – note this a very rare case of calibration
- Thus, temperature of HL was dropped to 120°C
- Correlation improved but not significantly
- Approximately ~30-40% thermophoretic losses
- Note no provision for correcting for known thermophoretic losses

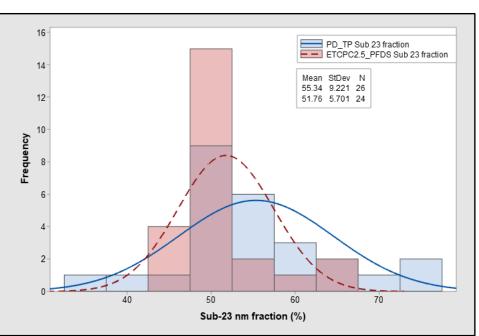
Engine Type: NG3

PN System	Location
CSCPC10_HL_120	TP
CSCPC10_PD	TP
ETCPC23	PFDS
ETCPC2.5	PFDS



 Poor correlation between two methodologies for NG engine – is system with HL working properly?





- Pre-diluter was within 10% ±17% (higher) when compared against reference (ETCPC2.5 at PFDS)
 - Lower PCRF seems to be robust for higher

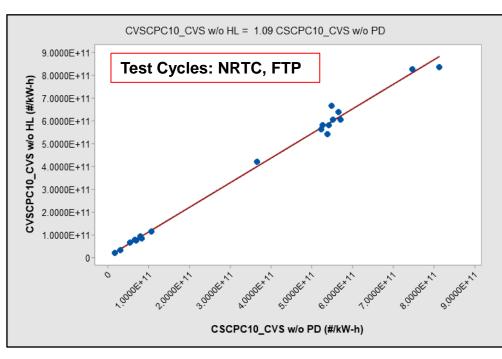
concentrations

- Heated line was (-51%±6%) lower than the reference
 Note that the
- Note that the average BSPN was ~2.0 x 10¹² #/kW-h
- On an average, 55% of particles were lower than 23 nm
- Thus, higher fraction
 of sub-23 nm does
 not seem to be a
 measurement issue
 for PN system with
 pre-diluter

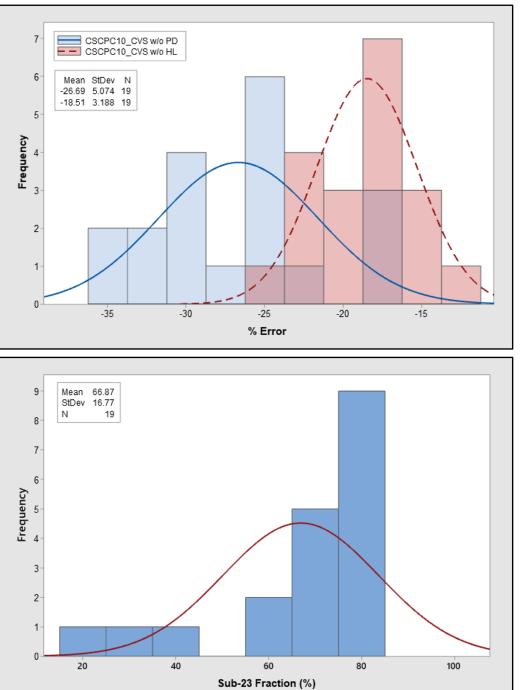
Public

Engine Type: Diesel 1 & 2

PN System	Location
CSCPC10	CVS
CSCPC10	CVS
ETCPC23	CVS
ETCPC2.5	CVS

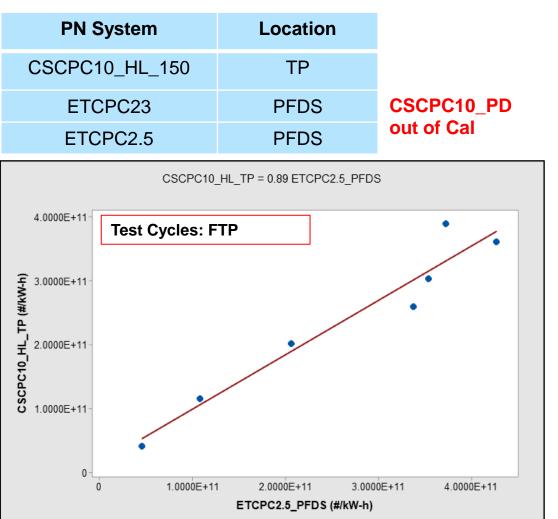


- Good correlation between the PN systems
 without Pre-diluter or Heated line
- Thus, PN system utilized with HL does
 not have any measurement issue



- PN systems reported 27% and 19% less than the reference (ETCPC2.5)
- Thus, good health of the PN systems
- Significant
 fraction of sub-23
 nm particles
 (~67%), ~30%
 between 2.5 and
 10 nm
- Seems to have no issue with sub-23 nm particles measurement without prediluter and heated line

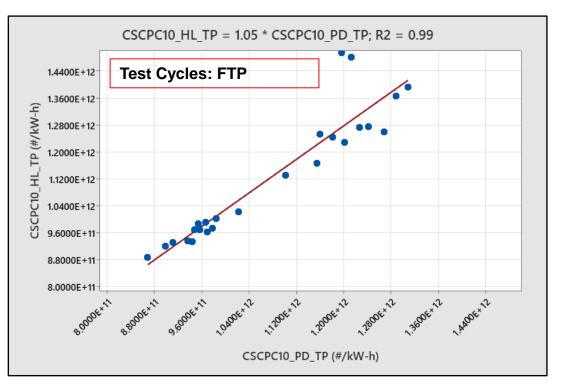
Engine Type: Diesel 3



- Good correlation on the limited data set reported ~11% lower than the reference at 10¹¹ bsPN levels
- On an average ~32% of total particle count was sub-23 nm particles

Engine Type: Diesel4

PN System	Location
CSCPC10_HL_150	TP
CSCPC10_PD	TP
ETCPC23	PFDS
ETCPC2.5	PFDS

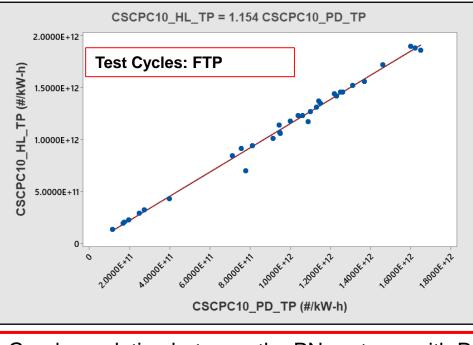


Good correlation was observed between the PN systems with Pre-diluter & Heated line. Pre – diluter & Heated Line were within $4\% \pm 6\%$

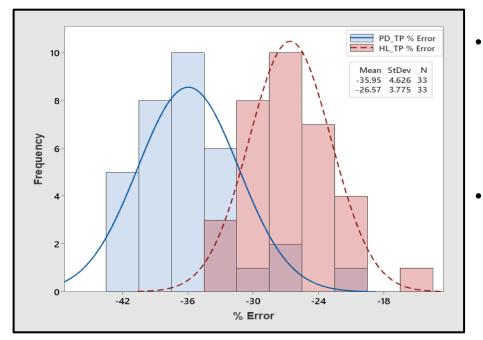
Public

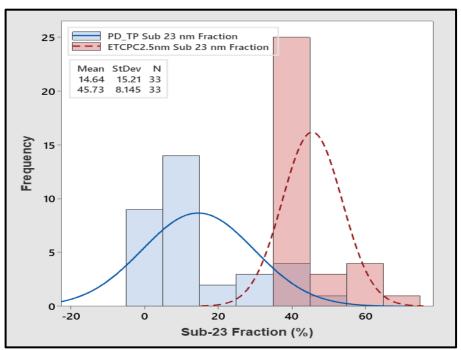
Engine Type: NG4

PN System	Location
CSCPC10_HL_150	TP
CSCPC10_PD	TP
ETCPC23	PFDS
ETCPC2.5	PFDS



Good correlation between the PN systems with Prediluter or Heated line. Pre – diluter & Heated Line were within $14\% \pm 5\%$





- Pre-diluter was within -36% ± 5% when compared against reference (ETCPC2.5 at PFDS)
- Heated line was (-27% ± 4%) lower than the reference (ETCPC2.5 at PFDS)

Approximately 26% of particles were within 10nm and 23nm & 46% were between 2.5nm and 23 nm

Summary

- PN system with pre-diluter was ~40% less than reference (10 nm @PFDS) for NG engine @ bsPN level of 10¹¹ [old calibration]
- PN system with pre-diluter was 10%±17% higher than the reference (2.5 nm @PFDS) for NG engine @ bsPN level of 10¹²
 - After new calibration, system with pre-diluter reported 30-40% less than the reference (2.5 nm @PFDS) for NG engine at the bsPN levels of 10¹¹⁻¹²
 - System with heated line reported 20-30% less than the reference (2.5 nm @PFDS) for NG engine at the bsPN levels of 10¹¹⁻¹²
- In a rare event of high exhaust temperature, PN system with heated line at 150°C showed measurement issue due to high sample inlet temperature
 - PN system with heated line at 120°C showed poor correlation with reference (0.45 x reference). Thermophoretic losses were dominant
- Two tailpipe measurement methodologies were within 15% of each other @bsPN level of 10¹¹ and 10¹² for both diesel and NG engines
- Higher Sub-23 nm fraction did not significantly impact measurement of PN systems with pre-diluter and heated line
- Higher fraction of sub-23 nm particles in NG engines as reported before



